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#### Enterobacteriaceae in food safety with an emphasis on raw milk and meat

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- 17 Abstract

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18 There has been a growing interest in traditional dairy (such as raw milk cheeses) and meat products, in recent years.

19 However, these products are suitable, nutrient medium and may be easily contaminated by microorganisms such as 20 Enterobacteriaceae. Enterobacteriaceae are considered to be the indicator bacteria for microbiological quality of 21 food and hygiene status of a production process. Additionally, the food contaminated by Enterobacteriaceae poses a 22 microbiological risk for consumers. In fact, the contamination of raw milk and meat by Enterobacteriaceae amid 23 manufacturing may easily occur from various environmental sources and this group of bacteria is frequently 24 detected in dairy and meat products. Therefore, monitoring microbiological quality of the used raw material and 25 maintaining high standards of hygiene in the production process are mandatory for high quality of traditional 26 products and the safety of the potential consumers. The goal of this review is to present the most recent survey on 27 Enterobacteriaceae growth, number and distribution in raw milk cheeses and meat, as well as to discuss the sources 28 of contamination and methods of control.

#### 30 **Key points**

- Enterobacteriaceae: role and importance in milk and meat products, EU legal regulations.
- Dynamics, distribution, and survival of *Enterobacteriaceae* in milk and meat.
- Mechanisms of control of Enterobacteriaceae in dairy products. •

35 Keywords: Enterobacteriaceae, food contamination, stress adaptation, development controlling

#### 37 Introduction

38 Milk and meat are the two basic livestock food products. They provide a rich source of high-quality protein and a 39 variety of important nutrients that are vital for optimal health. Milk and dairy products, as well as meat (red meat 40 and poultry) are considered to be a valuable source of energy, highly digestible proteins of good nutritional quality, 41 saturated and unsaturated lipids, as well as carbohydrates (lactose), vitamins A, D, B-group (mainly thiamin, vitamin 42 B6, and pantothenic acid) and minerals (such as calcium, phosphorus, iron, zinc, copper). Based on the large role of 43 these nutrient products, scope of this manuscript is a comprehensive overview of the role of *Enterobacteriaceae* in 44 milk and meat with reference to their distribution, abundance and product protection measures and legal acts of 45 microbiological safety of food.

46 Traditional cheeses are dairy products typical of a certain geographic region where the method of production is passed down from generation to generation. The type and quality of traditional cheeses are greatly 47 48 influenced by the climatic conditions, the type of animal milk, as well as the type and content of animal feeds (grass, 49 herbs, hay, silage) (Motahari et al., 2017). Unlike industrial cheeses, traditional ones are usually produced on a farm 50 or in small dairies that use unpasteurized (raw milk) or low heat-treated milk (below the temperature of 51 pasteurization) inoculated with various starter combinations. The cheeses produced in this way are recognized for 52 their diversity and characteristic sensory properties. The lack of pasteurization step in cheese production preserves 53 the indigenous microbial communities (Montel et al. 2014). Cheese production and development of cheese flavor is 54 a complex process which is composed of both volatile and non-volatile fractions, which originate from milk fat,

55 protein, and carbohydrate. The process of cheese ripening has been reviewed extensively including the difference in 56 sensory profile between the raw milk cheeses and the pasteurized milk cheeses. It is concluded that the diverse 57 indigenous microbiota is responsible for the specific sensory properties of raw milk cheeses, as well as for more intense flavor than the flavor of pasteurized milk cheeses (Chambers et al. 2010). Cheeses are comprised of diverse, 58 59 wild microbiota which evolves in a successional process of cheese production. Microbiological monitoring has 60 demonstrated that raw milk cheeses could be associated with several genera of Enterobacteriaceae family, including 61 Escherichia coli species, that are recognized as indicators of the hygiene in the production process. Some species 62 and strains are pathogens that have been clearly implicated in foodborne illness (Metz et al. 2020). Therefore, their 63 detection, as well as permitted number is stipulated in legal regulations for the microbiological safety of food.

64 Meat and meat products are the first choice of animal proteins in the human diet and their consumption is 65 continuously increasing worldwide. As one of the most perishable foods, raw meat, due to its chemical composition, 66 favors microbial growth to unacceptable levels contributing significantly to meat deterioration or spoilage. The 67 presence of many microorganisms in raw meat leads to changes that make it unappealing and unsuitable for human 68 consumption (Dave and Ghaly 2011; Doulgeraki et al. 2012). Drying and fermentation, as one of the oldest methods 69 of meat preservation, extend the shelf life of meats giving the final product distinctive properties such as 70 microbiological safety, flavor, and palatability (Settanni and Moschetti 2014). Enterobacteriaceae are very common 71 in fresh and frozen beef, pork and chicken meat (Gwida et al. 2014; Jansen et al. 2018) but could also be found in 72 the traditional fermented meat products (Castano et al. 2002; Talon et al. 2007). The incidence and number of 73 Enterobacteriaceae in raw meat and fermented meat products are effective indicators of hygiene and quality, 74 particularly in relation to contamination of fecal origin.

75 The family *Enterobacteriaceae* comprises a heterogenous group of Gram - negative, facultative anaerobic, 76 non-spore forming, rod-shaped bacteria. Some members of the *Enterobacteriaceae* possess the ability to ferment 77 lactose producing acid and gas. These are collectively termed coliform bacteria and are frequently used as (faecal) 78 indicator organisms by the food and water industry.

Members of the *Enterobacteriaceae* are widely distributed. Although strains of some species are harmless commensals, others are important human and animal pathogens. Their importance is increasing since the natural habitat of many members of *Enterobacteriaceae* family is located in the intestinal tract of animals. Thus, *Enterobacteriaceae* have been used for a long time as indicator organisms in the food industry. While testing the microbiological quality, the *Enterobacteriaceae* number and presence of coliforms/*E. coli* are used as effective parameters to assess the poor hygiene status and possible failure of a manufacturing process (Halkman and Halkman 2014).

This family includes several important foodborne pathogens such as toxin-producing *Salmonella* spp. or *Shigella* spp. In addition, despite the fact that most strains of *E. coli* are harmless commensals, several serotypes of *E. coli* produce toxins and they are considered to be pathogenic. The most significant for food is *E. coli* O157:H7, which has become one of the most important foodborne pathogens (Baylis et al. 2011). The resistance of the *Enterobacteriaceae* to various antibiotics is a major problem of current medicine (Rock and Donnenberg 2014).

Based on the above mentioned, the aim of this paper is to review the literature on importance of the
 *Enterobacteriaceae* for food safety associated with two basic types of food, traditional cheese product made from
 raw milk, and traditional meat products.

### 95 Legal acts of microbiological safety of food

96 The European Commission provides the microbiological criteria that represent guidance on the acceptability of 97 foodstuffs and their manufacturing processes. Preventative actions, such as the application of Good Hygiene and 98 Manufacturing Practices (GHP, GMP) and the Hazard Analysis Critical Control Point (HACCP) principles 99 contribute to achieving food safety.

100 In the context of the European Legislation, two different types of microbiological criteria for foodstuffs are established by Regulation No. 2073/2005, namely process hygiene criteria and food safety criteria (EC 2005). As a 101 102 measure of process hygiene, requirements are established for the cattle, sheep, goats, horses, and pig carcasses, in 103 terms of aerobic colony count and levels of Enterobacteriaceae. Process hygiene criteria are indicators of the 104 acceptable functioning of the HACCP system during the slaughter, dressing, and production process. For milk and 105 dairy products, process hygiene criterion applies to Enterobacteriaceae in pasteurized milk, other pasteurized liquid 106 dairy products, milk powder, whey powder, and ice-cream. Requirements are also established for cheeses made from 107 milk or whey that has undergone heat treatment in terms of E. coli levels. The process hygiene criteria set indicative 108 contamination values above which corrective actions are required to implement HACCP systems in the production 109 place. When a food safety criterion for the absence of Salmonella in different categories of dairy and meat products

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are not met, the batch of food in question should be withdrawn from or not placed on the market (EC 2005).

111 Regulation No. 2073/2005 harmonized the microbiological food safety and process hygiene criteria for foodstuffs in 112 the European Union. However, many member states of the European Union have established their national

113 legislation that oversees microbiological process hygiene criteria in stricter terms than EU 2073/2005.

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## 115 Contamination of raw milk cheeses and meat by *Enterobacteriaceae*

116 Lack of personal hygiene amongst food handlers in retail is one of the most reported practices contributing to food-

borne illness. Despite an increased awareness of safe food handling practices and a food handler receiving food

hygiene training, in a study by Lues and Van Tonder (2007), *Enterobacteriaceae* were present on 44% of food

handler's hands and on 16% of aprons. *Klebsiella* spp. were found to be the most abundant species found on the
 hand swabs of meat sellers, followed by genera *Citrobacter, Raoultella* and *Escherichia coli* (Gwida et al. 2014).

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## 122 Raw milk cheeses

123 Many countries use E. coli and coliforms as indicators of sanitary quality of food and have set limits for cheeses, 124 including raw milk cheeses (Metz et al. 2020). Milk is a suitable medium for the growth of various microorganisms 125 since its rich in nutrients, contains high moisture, and has an initially neutral pH. Their rapid growth, particularly at 126 high ambient temperatures, may lead to the change of the liquid composition of milk, as well as to the change in 127 manufacturing dairy products. As Chege and Ndungu (2016) summarized, the raw milk could be a subject of 128 contamination at different points through the whole chain process and from different sources. In general, 129 microorganisms (bacteria, yeasts, and moulds) can contaminate raw milk in two ways. The first way is an 130 endogenous contamination where the milk is contaminated by a direct transfer from the unhealthy animal (systemic 131 infection, mastitis). The second way is an exogenous contamination, where the milk is contaminated while or after 132 milking by the feces, the exterior of the udder and teats, the skin, the environment, the equipment, etc. However, the 133 contamination of cheeses is possible during entire production process, not just during milking.

134 Raw milk can be contaminated in several ways. If the equipment for milking, processing and storage is not 135 properly maintained and clean, milk contamination can occur. After the muse, everything should be well cleaned 136 because even the smallest amount of milk can be a source of nutrients for bacteria from the fam. Enterobacteriaceae. 137 The water used for cleaning should be of good quality, because it can also be a source of coliform bacteria that can 138 contaminate milk. Persons involved in milk production should pay attention to the hygiene of clothing and hands, 139 and the hygiene of milking equipment. Caution is also recommended during milking, processing, and storage, as 140 milk contamination can occur at every step (Freitas et al. 2013). Raw milk and dairy products should be subjected to 141 appropriate hygienic conditions, which can prevent spoilage and/or growth of foodborne pathogens. 142

## 143 *Meat and meat products*

144 The three main mechanisms for meat and meat products spoilage (after slaughtering, amid processing, and storage) 145 imply the growth of microorganisms, lipid oxidation, and autolytic enzymatic spoilage. According to Dave and 146 Ghaly (2011), the change of pH, formation of slime, structural components degradation, off odors, and appearance 147 changes in meat is induced by microbial growth. When conditions favor their growth, some members of the fam. 148 *Enterobacteriaceae* establish an important spoilage group in meat (Doulgeraki et al. 2011). They cause green 149 discoloration of meat products as well as the production of putrescine and cadaverine, diamines of foul odor 150 (Doulgeraki et al. 2011; Gwida et al. 2014).

According to Reiche et al. (2019), the quality of raw meat is seriously affected by conditions during the process of slaughtering animals. Bacteria from the fam. *Enterobacteriaceae* represent normal and healthy parts of the intestinal microbiota of animals. Therefore, they are present and can be spread by cross-contamination. Meat processing conditions, such as poor operating techniques and low levels of hygiene in facilities, can lead to meat loss, reduced meat quality and meat spoilage. Therefore, prevention of contamination after slaughter, during cutting and processing of meat, is a key measure that can contaminate meat.

157 Dry fermented sausages are a good substrate for the survival and even growth of certain pathogens, such as 158 *E. coli. S. tiphimurium* and *L. monocytogenes. Clostridium botulinum* and *Toxoplasma gondii* have also been 159 identified as potential microbial risks for consumers of this type of product. Pathogenic microorganisms can be 160 entered by cross-contamination from meat processing equipment or personnel involved in meat processing or retail. 161 Conditions during meat processing and pathogen characteristics determine the ability of pathogens to grow and 162 survive and to determine possible pathogen removal strategies to ensure the microbiological quality of the food 163 (Holck et al., 2017).

- 164 Schwaiger et al. (2012) in their study showed a lower prevalence of *Salmonella* spp. in chicken drumsticks from the
- slaughterhouse (14%) than in retail samples (21%) which can be explained by the ability of salmonella to reproduce
- at low temperatures. Furthermore, the high frequency of *E. coli*-positive chicken and pork samples. *E. coli*, indicates
- that fecal contamination in the middle of the slaughter process. *Enterobacter, Citrobacter*, and *Klebsiella* were the most detected Enterobacteriaceae from slaughterhouse samples (Schvaiger et al. 2012). The study by Carney et al.
- (2006) performed in a beef slaughterhouse in Ireland confirmed the presence of *E. coli* O157 in 2.4% of beef
- samples, 3.0% of carcasses and 3.0% of head meat samples, indicating the need for stricter control measures to
- 171 reduce the spread of pathogens in slaughterhouses.
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# 173 Growth and distribution of *Enterobacteriaceae*

Bacterial growth in foods follows the normal pattern for bacterial growth. The lag phase may have a variable duration in a food. This depends on the properties of the contaminating bacterial species and the food. The mandatory time needs to the population density reach a significant level in each food product depends on the amount of the initial inoculum and the rate of growth during the exponential phase. The rate of bacterial growth during the exponential phase depends on the temperature, the nutrient value of the food, and other growth conditions.

180 *Raw milk cheeses* 

181 The growth and survival of *Enterobacteriaceae* in raw milk cheeses have been studied. In general, the highest 182 number of *Enterobacteriaceae* was found throughout the first week of ripening. Afterwards the number decreased 183 with time of ripening at a variable rate depending on the strain, growth conditions and on the physico-chemical 184 characteristics of cheese. Generally, the growth of bacteria depended on external factors (environmental parameters) 185 and the internal characteristics of the food products (pH, *a<sub>w</sub>*, temperature, etc.).

186 According to Mladenović et al. (2018a; 2018b), K. oxytoca, K. pneumoniae, Klebsiella ornithinolytica and 187 E. coli were the most dominant species in raw milk cheese, at first stage of ripening. Trnčić et al. (2016) indicated 188 that the milk type used in cheese production was also significantly associated with detection of coliforms. Metz et al. 189 (2020) indicated that E. coli and coliforms are detected in different types of raw milk but usually at <100 CFU/ml or 190 not found at all. They also noticed that indicators which were present in raw milk, during cheese-making, would 191 frequently increase in numbers, but their levels declined with decreasing of pH. A quick initial acidification is the 192 most important factor in reducing coliform loads and preventing defects such as early blowing in cheese (Sheehan, 193 2011). Trnčić et al. (2016) indicated between the 47 tested cheese samples with pH < 5.0, only two were positive for 194 coliforms. They also indicated that water activity was significantly associated with detection of coliforms. None of the 20 cheese samples with water activity <0.932 were positive for coliforms. However, among all mentioned 195 196 factors, water activity seems to be the only factor that determines the concentration at which coliforms are present. 197 Except for fresh cheeses, indicator levels are further reduced by 2-3 log10 CFU/g or more, amid the ripening 198 process. As a result of ripening and pH decreasing, indicator levels in final cheese products are often low and within 199 the limits of <10 or <100 CFU/g (Metz et al. 2020). De Pasquale et al. (2014) demonstrated that raw milk cheeses 200 made using good quality raw milk, under hygienic conditions and properly aged, should have not contained high 201 levels of indicator bacteria in the final product.

Yoon et al. (2016) described that the native microbiota of raw milk was made from many bacterial genera, but the most dominant were lactic acid bacteria (LAB) and members from *Enterobacteriaceae* family. As a result of the presence of native microbiota, raw milk cheeses exhibit higher amounts of volatile compounds such as carboxylic acids, alcohols and esters compared to pasteurized milk cheeses, which also affect the dynamic of growth of *Enterobacteriaceae* (Ocak et al. 2015). In addition, milk pasteurization, low pH and low water activity significantly contribute to lower prevalence of coliforms in cheese.

209 *Meat and meat products* 

Members of the Enterobacteriaceae family are often found on freshly cut meat (Doulgeraki et al. 2011; Jansen et al. 2018). Various treatments for raw meat, such as preservative addition, storage temperature, vacuum, and modified atmosphere packaging (MAP), can affect the survival and growth of microorganisms that can cause food spoilage (Doulgeraki et al. 2012). Several authors have reported the appearance of many members of the Enterobacteriaceae family on raw poultry, beef, and pork (Kozačinski et al. 2006; Gvida et al. 2014; Jansen et al. 2018).

Globalization, international trade, and an increasing flow of goods and people enable foodborne zoonotic
 and multi-resistant bacteria to spread worldwide. An interesting study on the safety and quality of fresh poultry meat
 and fresh pork filets imported on the European market at border inspection post Hamburg harbor showed that *E. coli*

219 was the most frequent microbial contamination detected on poultry in 67% and on pork in 50% of all samples. The 220 33 isolates were confirmed as extended-spectrum  $\beta$ -lactamase producing E. coli. The most likely source of these 221 zoonotic pathogens in imported food is improper personal hygiene amid meat handling and processing accompanied 222 by poor storage conditions during transport (Jansen et al. 2018). The order Enterobacterales contains species such as 223 Serratia spp. (Yersiniaceae) and Proteus spp. (Morganellaceae) that can be found together with members of the 224 Enterobacteriaceae family. While Serratia proteamaculans and Serratia liquefaciens frequently constitute the 225 community of fresh meat, Citrobacter freundii (Enterobacteriaceae) and Proteus vulgaris were recovered from 226 minced beef stored aerobically and under MAP, respectively (Doulgeraki et al. 2011). S. liquefaciens has been found 227 as predominant Enterobacterales in raw meat stored in different atmospheres at the retail level. A psychrotolerant H. 228 alvei is very often detected in minced beef stored in MAP at 5-10 °C (Doulgeraki et al. 2011; Kilonzo-Nthenge et al. 229 2012).

230 The hygienic condition of fermented meat products that do not receive any thermal treatment is regulated 231 only by the fermentation and drying process they undergo. The Enterobacteriaceae found in minced meat, as a raw 232 material for the preparation of sausage mass, mostly derives from the animal tissue, working environment, the tools 233 used for the cutting up and mincing the meat. During the mincing of the meat potential microbial contamination is 234 more widely distributed by the liberated meat juices, as an ideal substrate for microbial growth (Castano et al. 2002; 235 Talon et al. 2007). It has been established that the Enterobacteriaceae count in the artisanal Spanish sausages has 236 not been completely reduced after fermentation and ripening process, unlike in the industrial sausages. Moreover, in 237 the artisanal sausage, only three species of *Enterobacteriaceae* were isolated during ripening, while their variety in 238 the industrial sausage was much higher, with E. coli and H. alvei isolated in higher proportion, followed by S. 239 liquefaciens and Salmonella choleraesuis (Castano et al. 2002). Factors that favor the growth of Enterobacteriaceae 240 during meat fermentation include a high initial water activity and high pH values, low concentration of fermentable 241 carbohydrates, low number of lactic acid bacteria in fresh sausage mixture, low levels of nitrite as the curing agent 242 and high ripening temperatures. Therefore, in order to control the population of Enterobacteriaceae during the 243 production of traditional fermented meat products, the addition of curing agents, sugars and starter cultures is 244 recommended accompanied by better control of the conditions during processing (Talon et al. 2007; Settanni and 245 Moschetti 2014).

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## 247 *Enterobacteriaceae* in dairy and meat products as reservoirs of virulence and antimicrobial resistance genes

248 In addition to the role of indicators of unsanitary conditions in food production, some members of the fam. 249 Enterobacteriaceae have emerged as potential opportunistic pathogens (Ntuli et al. 2016). Several important 250 virulence genes have been found in fam. Enterobacteriaceae including thermolabile toxin (LT), thermostable toxin 251 (STa and STb), shiga-like toxin (Stk1 and Stk2), binding and deletion (Eae) and also rmpA (mucoid phenotype 252 regulator), vabG (lipopolysaccharides), kfu (iron intake), magA (mucus viscosity), fimH (fimbriae) and uge 253 (lipopolysaccharides), which were detected in Klebsiella pneumoniae (Jian-li et al. 2017). In addition, antibiotic 254 resistance genes encoding AmpC enzymes in Enterobacteriaceae are both chromosomally and plasmid-mediated 255 which increases its potential for lateral transfer. Antimicrobial resistance has recently been discovered (Khari et al. 256 2016) in bacteria isolated from dairy products such as E. coli and Salmonella spp. (Bread et al. 2015).

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#### 258 *Resistance to antibiotics*

Antibiotics are often used in animals with the aim of preventing and treating diseases, as well as increasing growth and development (Murphy et al. 2016). The administration of antibiotics can affect the food industry because antibiotic-resistant microorganisms from animals can be transferred to food products (Rolain 2013). There is also an indirect risk of horizontal transmission of resistance genes to pathogenic microorganisms at various points along the food chain (Capita et al. 2013; 2020).

Multidrug resistance is often associated with *E. coli* and *S. enterica*, which are considered the most common foodborne pathogens. According to Chauhan et al. (2013) and Fakruddin et al. (2014) described multiresistant *K. pneumoniae* from raw milk samples. Multiresistant such as *Enterobacter*, *Citrobacter* and *Klebsiella* have also been described by Fakruddin et al. (2014) in various food samples, including milk powder. Schwaiger et al. (2012) and Uzeh et al. (2021) described the occurrence of multiresistant strains in members of the genera *Enterobacter*, *Serratia*, *Klebsiella* and *Citrobacter*, with more frequent resistance in chicken meat. Capita et al. (2020) described the emergence of multiresistant enterobacteria isolated from red meat and poultry.

The ability to produce extended-spectrum β-lactamase (ESBL) by fam. Enterobacteriaceae is the factor of
 most concern to the scientific community (Tekiner and Ozpinar 2016). ESBL inhibitors are widely used to treat
 bacterial infections, especially gram-negative bacteria. *E coli* and *K. pneumoniae* are the most common ESBL (Saito

- et al. 2010). ESBL production can confer resistance to many classes of antibiotics. Foods with certain characteristics
   may facilitate the spread of ESBL bacteria. For example, Calbo et al. (2011) described the transmission of an ESBL-
- 276 producing K. pneumoniae strain by food consumption at a health facility.
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## 278 Biofilm production

Biofilms present on equipment surfaces in the food industry have been identified as the cause foodborne diseases
(Capita et al. 2020). Bacteria in biofilms show resistance to various environmental stresses, thus encouraging their
longevity and increasing the risk of food contamination (Mladenović et al. (2018a; 2018b). Biofilms are the
dominant mode of community of microorganisms in nature (Diez-Garcia et al. 2012).

The formation of biofilms on milk processing equipment occurs very quickly. Milk is rich in nutrients, especially calcium, which favors the formation of biofilm (Flint et al. 2015). A study conducted by Cherif-Antar et al. (2016) indicated the presence of biofilm producers *Enterobacteriaceae* (*K. pneumoniae, Serratia marcescens* and *Enterobacter* spp.) on stainless steel pipe surfaces in milk processing plants. According to Malek et al. (2012), enterobacteria may be resistant to cleaning products which must be taken into account. Malek et al. (2012) proved the presence of *Enterobacter* sp. after disinfection. Mladenović et al. (2018a; 2018b) indicated the ability of members of the genera *Serratia* and *Klebsiella* isolated from raw milk cheese to produce biofilm.

Resistance to disinfectants and the great potential for transmission of bacteria from biofilms to meat products by direct contact, is one of the biggest concerns in the industries (Wang 2019). Currently, in the meat industry, pathogens on animal skins are considered to be the main source of carcass contamination during processing. Strains *E coli* O157: H7 and STEC O157: H7, as well as *Salmonella* spp. and *L. monocytogenes* isolated from various meat products, have the ability to create a biofilm (Wang 2019). In most cases, antibiotic resistance is higher among biofilm-producing strains than among non-biofilm-producing strains (Saha et al. 2018; Capita et al. 2020).

## 298 Adaptive ability of *Enterobacteriaceae* to environmental conditions

Members of the *Enterobacteriaceae* family are widely distributed and adapted to various environmental conditions. This means that it is imminent that some members of the *Enterobacteriaceae* family will enter the food chain (Baylis et al. 2011). They possess the extreme ability to adapt. They grow in the pH range between 3.8 and 9. To control acid tolerance of microorganisms (enterobacteria) in foods, the prevention of organisms from becoming acid-adapted is crucial. If the acidification process of a food product is performed slowly, enterobacteria present in the food product will become adapted to the gradual reduction in pH. Therefore, they will be unaffected by the final pH value of the food product and survive longer in the acidic foods (Alvarez-Ordóñez et al. 2015).

- The members of the *Enterobacteriaceae* family are psychotropic, mesophilic, and thermotolerant bacteria.
   Most of them, including foodborne pathogens, are mesophilic. An optimum growth temperature of 37 °C is common for *Enterobacteriaceae* of fecal origin (Baylis et al. 2011; Mladenović et al. 2018c; Mladenović et al. 2019d).
- The best water activity  $(a_w)$  for the growth of *Enterobacteriaceae* is above 0.95, with a minimum  $a_w$  to 0.94 as to the amount of water required. Thus, foods with a higher water activity provide optimal conditions for growth. This applies particularly to food such as fresh meat and fish, fresh fruits, vegetables, and milk, with *aw* values of 0.98 or above. According to Abdulkarim et al. (2009), higher salinity has an inhibitory effect on the growth and development of enterobacteria.

One of the ways in which bacteria adapt to environmental conditions is to form a biofilm. Milk possesses characteristics that may promote biofilm production on surfaces. Its composition is rich in lipids, proteins, and certain divalent cations, e.g., calcium, which favors the formation of biofilm (Teh et al. 2014). Biofilm formation is influenced by environmental factors. They can stimulate or inhibit biofilm formation. For example, the higher salt concentration in cheese inhibits the biofilm formation of *Enterobacteriaceae* (Mladenović et al. 2018c; Mladenović et al. 2019d).

320 Maintaining the quality of fermented sausages consists of several strategies: lowering the pH by fermenting 321 sugar into mostly lactic acid, reducing water activity by salting, drying by evaporating water, inhibiting the growth 322 of aerobic bacteria by creating an anaerobic environment, inhibiting microbial growth by adding nitrates or nitrites 323 and inhibiting surface growth by smoking or adding specific molds (Holck et al., 2017). Exposure to stress can cause 324 varying degrees of cell damage or injury depending on the intensity of stress and the physiological state of 325 individual cells (Alvarez-Ordonez et al. 2015). Some members of the Enterobacteriaceae family may develop resistance to extreme processing conditions. Bacteria can also respond to adverse conditions through so-called stress 326 327 tolerance responses. These responses include both structural and physiological modifications in the bacterial cell.

328 They are mediated by complex genetic regulatory mechanisms (Alvarez-Ordonez et al. 2015). The main aspects of the adaptive response are given in Table 1.

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#### 331 Mechanisms for controlling the number of *Enterobacteriaceae* in dairy and meat products 332

## **333** *Raw milk cheeses*

Pasteurization is one of the methods used to standardize microbial composition and improve the microbial safety of milk (Montel et al. 2014). Proponents of pasteurization argue that it is precisely the warming of milk that leads to less frequent occurrence of pathogenic species in milk (Montel et al. 2014), and afterward in the cheese (Brooks et al. 2012). On the other hand, proponents of traditional cheeses made from fresh unpasteurized milk, discuss about preserving microbial indigenous cheese communities. Their arguments include the great diversity of microbial species combined with a certain method of production. Cheese diversity, sensory properties, as well as the low risk of developing pathogens are based on this (Montel et al. 2014).

Microfiltration is an alternative to pasteurization. Microfiltration involves filtering milk through membranes that contain pores of certain dimensions that retain microorganisms, and a sterile filtrate leads to obtaining sterile milk (Fox et al. 2000). In this way, unwanted microorganisms are removed, and the physicochemical composition of the milk is preserved. By eliminating the autochthonous microbiota, the original taste of the cheese is changed.

346 In cheese manufacturing, the activity of lactic acid bacteria (LAB) may be used as food preservative and 347 contribute to the quality of cheese. Frequently established interaction between the Enterobacteriaceae and LAB is 348 antagonistic. LAB prevent the multiplication of enterobacteria, by applying several control mechanisms. First, the 349 antagonistic activity of LAB could be related to the fact that they compete for nutrients (Gopal et al. 2001). Also, the 350 ability of LAB to produce antimicrobial compounds is well known, e.g., lowland production (Lactococcus lactis) 351 (Biscola et al. 2013). Due to the large fermentative capacity of LAB, metabolic products, especially produced acids 352 such as acetic, formic, and lactic acids may be considered as potential inhibitors. Indirectly, decreasing the pH value, 353 the produced acids inhibit the growth of undesirable bacteria (Nuraida 2015).

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## 355 *Meat and meat products*

356 Nowadays meat preservation methods became necessary due to the long-distance transportation and meat storage in 357 retail and supermarkets. The basic aim of preservation methods is to extend the shelf life of meat by inhibiting the 358 microbial spoilage, including the growth of Enterobacteriaceae. Low temperature methods of storage help to inhibit or completely stop bacterial growth in the meat chill chain. However, freezing rate can significantly affect the 359 360 quality of frozen meat, with only 60% of the viable microbial population that dies at low temperatures, while the remaining population gradually increases during frozen storage (Dave and Ghaly 2011). Foodborne pathogens from 361 362 the Enterobacteriaceae group, Salmonella spp. and E. coli are frequently associated with chilled and frozen raw meats, poultry, and their products (Kozačinski et al. 2006; Jansen et al. 2018). Antimicrobial preservatives 363 364 (chlorides, nitrates, sulfites, and organic acids) are often used in reducing microbial proliferation amid slaughtering, 365 transportation, processing, and storage (Dave and Ghaly 2011). Sallam and Samejima (2004) found that the use of 366 sodium chloride in combination with sodium lactate reduced the Enterobacteriaceae count, maintained the chemical 367 quality, and extended the shelf life of ground beef during refrigerated storage. Organic acids have demonstrated 368 antimicrobial activities against many pathogenic organisms such as Salmonella spp. and E. coli O157:H7, due to 369 their abilities to reduce pH level of meat (Smulders et al. 2013). However, they should not be used as a substitute for 370 poor processing conditions or to cover up an already spoiled meat product (Dave and Ghaly 2011).

371 Since the procedures throughout meat cutting and processing cannot guarantee the absence of microbial 372 contamination in the raw materials, the addition of acidifying starter cultures to the minced meat, curing salts and decrease of water activity can improve the sanitary condition of traditional fermented meat products (Castano et al. 373 374 2002: Settanni and Moschetti 2014). In meat products, the most widely used starter cultures are lactic acid bacteria 375 that produce several compounds with antimicrobial action. Casquete et al. (2012) demonstrated the inhibitory effect 376 of starter culture made up of autochthonous strains of Pediococcus acidilactici and Staphylococcus vitulinus on 377 enterobacteria in a traditional Iberian dry sausage. In the traditional Romanian dry sausage, the decrease of 378 Enterobacteriaceae throughout the ripening period is explained by the low pH value, due to the inclusion of 379 Lactobacillus acidophilus on the starter culture (Ciuciu Simion et al. 2014).

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381 New techniques for controlling microorganisms in foods

382 Cold plasma technology

The science and technology of cold plasma are being researched and introduced as one of the methods for preserving foodstuffs in the food sector. Plasma technology is considered as a modern non-conventional technique (Bourke et al. 2018). As a novel technology, cold plasma is a technique used for sterilization of sensitive materials like food. For years cold plasma processing has been viewed as useful for microbial inactivation while maintaining quality of fresh produce. Overall application of cold plasma for microbial destruction on different food substrates

388 like fruits, meat products, cheese etc. was considered (Thirumdas et al. 2014).

# 390 *High pressure*

391 High pressure processing is a food pasteurization technique that leads to the inactivation of microorganisms at room 392 temperature, followed by minimizing the loss of sensory and nutritional components of the food. This process 393 preserves the original color, flavor and nutritional content of food since smaller molecules (pigments, vitamins, 394 volatile compounds, etc.) are less affected by high pressure (Huang et al. 2014). However, Vanlint et al. (2012) 395 examined the potential for high hydrostatic pressure (HHP) resistance development among strains of E. coli, 396 Shigella flexneri, Salmonella Typhimurium, Salmonella Enteritidis, Yersinia enterocolitica. They reported that 397 extreme HHP resistance was observed only in some E. coli strains, which is probably due to specific genetic 398 predisposition. Therefore, it is important to combine two or more techniques for controlling microorganisms in 399 foods, due to their high adaptive ability.

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### 401 *Natural preservatives*

402 Some chemical preservatives such as sodium benzoate, potassium sorbate and nitrites, have been used commercially 403 to conserve food (fruit juices, dairy products, meat, and meat products, etc.) from contamination by spoilage 404 microorganisms. However, the usage of chemical preservatives has initiated some health issues. Therefore, the 405 recent trend is towards the use of natural antimicrobials, such as plant antimicrobials, in food preservation. Spices 406 and herbs are used in food since the ancient time, not only for flavoring but also for the preservation. The 407 antimicrobial properties of plants are associated to their secondary metabolites such as phenylpropanoids, terpenes, 408 flavonoids, and anthocyanins. Nowadays, it is proved the efficacy of plant products and various compounds isolated 409 from the plants are used (Dhiman and Aggarwal 2019).

410 Bacteriocins

Bacteriocins are naturally synthesized peptides that produce bacteriostatic or bactericidal effects on other bacteria.
 The use of bacteriocins in natural preservation is an essential strategy to increase food safety due to its minimal

413 impact on the nutritional and sensory properties of food products. Low pH and bacteriocins from Gram-positive

414 bacteria (mainly lactic acid bacteria) that are presented in food may play an important role in natural food 415 preservations. Furthermore, bacteriocins combined with natural food preservatives containing plant essential oils,

416 with high pressure processing (HPP), temperature etc. represent a future perspective in preservations of food

417 (Prudêncio et al. 2015).

## 419 Conclusion

Bacteria from the *Enterobacteriaceae* family are present in our environment, and we inevitably encounter them. They are an effective indicator of meat and dairy product quality and hygiene throughout the production process. Hygienic and sanitary preventive measures include protecting the food from direct or indirect contamination, applying personal hygiene practices, preserving the food in appropriate places and temperatures, proper storage. However, *Enterobacteriaceae* represents a part of frequently detected microbiota in cheeses made from fresh, unpasteurized milk which defines the final organoleptic characteristics of the resulting product. Therefore, it is recommended that fermented food made from raw milk or meat is manufactured with the addition of autochthonous

427 microorganisms in order to preserve the original texture, taste and aroma of traditional products, as well as to avoid
428 risks to consumers' health and their exposure to potentially pathogenic bacteria and their toxins.

429 Considering the pathogenic properties of many members of the *Enterobacteriaceae* family and their high 430 prevalence in dairy and meat products, strict observance of hygiene policies and systematical monitoring of 431 *Enterobacteriaceae* at all stages of food production plays a crucial role in ensuring food safety and controlling the 432 transmission of pathogenic foodborne bacteria to humans.

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## 438 Declarations

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## 451 Conflicts of interest

452 The authors declare that they have no conflicts of interest with the current work or its publication.

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Adaptation	Mechanisms	Mode of action	Model microorganisms	References
	Homeostatic systems	Keep intracellular pH relatively constant at pH 7.6 to 7.8, even as external pH changes during growth, restoring the internal pH to neutrality	S. Typhimurium, E. coli	Foster (2000); Kieboom and Abee (2006); Alvarez- Ordóñez et al. (2010b)
	Acid shock proteins (e.g., RpoS)	Cellular regulation, molecular chaperoning, energy metabolism, transcription, translation, synthesis of fimbriae, regulation of the cellular envelopes, colonization, and virulence	S. Typhimurium, E. coli	Audia et al. (2001); Bearson et al. (2006)
The acid stress response	Membrane fluidity (membrane adaptation)	Effect on membrane fatty acid composition (decrease in the unsaturated to saturated fatty acid ratio and in the relative concentration of octadecenoic (oleic or vaccenic) acide, with a concomitant increase in the content in cyclic fatty acids	S. Typhimurium, E. coli, Yersinia enterocolitica	de Jonge et al. (2003); Alvarez- Ordóñez et al. (2008, 2010a); Beales (2004)
	Other mechanisms	Chilled temperatures for <i>S. enteritidis</i> in low pH conditions	S. enteritidis	Phillips et al. (1998); Beales (2004)
High salt stress response (increasing the osmotic pressure by lowering <i>aw</i> by drying,	Osmoregulation - The bacteria raise their internal solute levels (compatible solutes), resulting in an increase in internal osmotic pressure and restoration of turgor pressure	As the bacterium loses water, cytoplasmic level of $K^+$ increases. This triggers enzymes, such as glutamate dehydrogenase to form glutamate from a ketoglutamate. As the glutamate levels increase, water starts to re-enter the cell and growth resumes	E. coli, Salmonella spp.	Galinski (1995); Beales (2004)
salting, or sugaring)	Gene expression	Expression of the <i>kdp</i> gene (codes for the high- affinity potassium uptake system Kdp) - This results in an uptake of potassium, which can last until the turgor is restored	E. coli	Gutierrez et al. (1995); Beales (2004)
Low temperature stress response	Cell membranes response - changes in fatty acid composition	An increase in the amount and/or kind of branched fatty acids, a reduction in the proportion of cyclic fatty acids and thus an increase in mono-unsaturated straight chain fatty acids	Salmonella spp.	Russell(1984);Russelletal.(1995);Beales(2004)

# Table 1. The major aspects in the adaptive response of some members from Enterobacteriaceae family

	The effect of C <sub>15:0</sub> on physical properties and on maintaining a fluid, liquid-crystalline state of the membrane lipids	E. coli, Y. enterocolitica	Annous et a (1997); Beale (2004)
Cell membranes response - synthesize elevated levels of enzymes	Production of cold adapted enzymes such as $\beta$ -galactosidase	Some psychrophiles	Nakagawa et a (2003); Beale (2004)
Gene expression: the cold shock response	Protein RecA - Role in recombination and the induction of the SOS response	E. coli	Berry an Foegeding (1997) Beales (2004)
	Hsc66 (70-kDa heat shock protein) – The response thought act as a molecular chaperone in the cold shock response. Ensure the conformation of proteins and refolding of denatured proteins occurs correctly		Lelivelt an Kawula (1995 Beales (2004)
	CspA (70 amino acid protein encoded by the $cspA$ gene) - It has a high induction level, increasing 200-fold after a reduction from 37 °C to 10 °C. CspA is a transcriptional regulator, which recognizes gene promoters and switches them on, thus producing cold shock proteins		Jones et al. (1987 Jones and Inouy (1994); Beale (2004)
	Cold shock inducible CspB and CspG -The temperature dependence of CspB and CspG induction is restricted to low temperature ranges Cold shock inducible CspI – may bind to RNA and single-stranded (ss)DNA.		Etchegaray an Inouye (1999 Beales (2004) Wang et al. (1999 Beales (2004)