

University of Banja Luka Faculty of Mechanical Engineering





DEMI 2021

15th International Conference on Accomplishments in Mechanical and Industrial Engineering

PROCEEDINGS









University of Banja Luka Faculty of Mechanical Engineering

PROCEEDINGS DEMI 2021

15th INTERNATIONAL CONFERENCE ON ACCOMPLISHMENTS IN MECHANICAL AND INDUSTRIAL ENGINEERING

DEMI 2021

Supported by:

MINISTRY OF SCIENTIFIC AND TECHNOLOGICAL DEVELOPMENT, HIGHER EDUCATION AND INFORMATION SOCIETY OF THE REPUBLIC OF SRPSKA

Organizer and publisher:

FACULTY OF MECHANICAL ENGINEERING UNIVERSITY OF BANJA LUKA

Co-organizer:

FACULTY OF MECHANICAL ENGINEERING, UNIVERSITY OF NIŠ, SERBIA

FACULTY OF MECHANICAL ENGENEERING PODGORICA, UNIVERSITY OF MONTENEGRO, MONTENEGRO

FACULTY OF ENGINEERING, HUNEDOARA, ROMANIA

FACULTY OF ENGINEERING RESITA, BABEŞ-BOLYAI UNIVERSITY, ROMANIA

For publisher:

Full. Prof. Aleksandar Milašinović, PhD

Editor in chief:

Assoc. Prof. Stevo Borojević, PhD

Executive editor:

Biljana Prochaska, MSc

ORGANIZING COMMITTEE

Chairman of the Organizing Committee: Assoc. Prof. Stevo Borojević, PhD, PhD, Faculty of Mechanical Engineering, University of Banja Luka

Full. Prof. Darko Knežević, PhD

Full. Prof. Aleksandar Milašinović, PhD

Assoc. Prof. Zorana Tanasić, PhD

Full. Prof. Igor Vušanović, PhD (Podgorica),

Assoc. Prof. Dejan Mitrović, PhD (Niš),

Assoc. Prof. Sorin Ioan Deaconu PhD, (Hunedoara, Rumunija),

Lecturer Relu Costel Cioubotariu, PhD (Rešica, Rumunija),

Assist. Prof. Branislav Sredanović, PhD

Assist. Prof. Bojan Knežević, PhD

Assist. Prof. Milovan Kotur, PhD

Sen. Assist. Saša Laloš, MSc

Sen. Assist. Danijela Kardaš, MSc

Sen. Assist. Gordana Tošić, MSc

Assist. Saša Tešić, MSc

EFL Lecturer Sanja Maglov, MSc

Biljana Prochaska, MSc

Boro Marić, BSc

Nedeljka Sladojević Putnik, BSc

Milivoj Stipanović.

SCIENTIFIC COMMITTEE

Chairman of the Scientific Committee: Prof. Đorđe Čiča, PhD, Faculty of Mechanical Engineering, University of Banja Luka

Prof. Darko Knežević, PhD, Faculty of Mechanical Engineering, University of Banja Luka; Prof. Radivoje Mitrović, PhD, Faculty of Mechanical Engineering, University of Belgrade; Prof. Vlastimir Nikolić, PhD, Faculty of Mechanical Engineering, University of Niš; Prof. Nenad D. Pavlović, PhD, Faculty of Mechanical Engineering, University of Niš; Prof. Igor Vušanović, PhD, Faculty of Mechanical Engineering Podgorica, University of Montenegro; Prof. Gelu Ovidiu Tirian, PhD, University Politehnica Timisoara, Romania; Prof. Gilbert-Rainer GILLICH, PhD, Faculty of Engineering Resita, Babes-Bolyai University; Prof. Dejan Lukić, PhD, Faculty of Technical Sciences, University of Novi Sad; Prof. Saša Živanović, PhD, Faculty of Mechanical Engineering, University of Belgrade; Prof. Mijodrag Milošević, PhD, Faculty of Technical Sciences, University of Novi Sad; Prof. Aleksandar Milašinović, PhD, Faculty of Mechanical Engineering, University of Banja Luka; Prof. Izet Bjelonja, PhD, Faculty of Mechanical Engineering, University of Sarajevo; Senior Researcher Alexsander Michailov, PhD, OAO NPO "Saturn", Russia; Prof. Dorian Nedelcu, PhD, Faculty of Engineering Resita, Babes-Bolyai University; Assist. Prof. Alexander Remizov Evgenyevich, PhD, Rybinsk State Aviation Technical University, Russia; Prof. Milan Zeljković, PhD, Faculty of Technical Sciences, University of Novi Sad; Prof. Franci Pušavec, PhD, Faculty of Mechanical Engineering, University of Ljubljana; Prof. Miodrag Manić, PhD, Faculty of Mechanical Engineering, University of Niš; Prof. Mileta Janjić, PhD, Faculty of Mechanical Engineering Podgorica, University of Montenegro; Assist. Prof. Davorin Kramar, PhD, University of Ljubljana, Slovenia; Prof. Simo Jokanović, PhD, Faculty of Mechanical Engineering, University of Banja Luka; Prof. Gordana Globočki-Lakić, PhD, Faculty of Mechanical Engineering, University of Banja Luka; Prof. Ardelean Erika, PhD, University Politehnica Timisoara, Romania; Prof. Petar Gvero, PhD, Faculty of Mechanical Engineering, University of Banja Luka; Prof. Slobodan Lubura, PhD, Faculty of Electrical Engineering, University of East Sarajevo; Prof. Sanda Midžić – Kurtagić, PhD, Faculty of Mechanical Engineering, University of Sarajevo; Assist. Prof. Srđan Vasković, PhD, Faculty of Mechanical Engineering, University of East Sarajevo; Prof. Dragica Milenković, PhD, Faculty of Mechanical Engineering, University of Niš; Prof. Bratislav Blagojević, PhD, Faculty of Mechanical Engineering University of Niš; Prof. Milan Radovanović, PhD, Faculty of Mechanical ngineering, University of Belgrade; Prof. Dragoslava Stojiljković, PhD, Faculty of Mechanical Engineering, University of Belgrade; Prof. Nebojša Manić, Ph, Faculty of Mechanical Engineering, University of Belgrade; Prof. Dunja Martinović, PhD, Faculty of Mechanical Engineering, University of Sarajevo; Prof. Milan Lečić, PhD, Faculty of Mechanical Engineering, University of Belgrade; Prof. Neven Duić, PhD, Faculty of Mechanical Engineering and Naval Architecture, University of Zagreb; Prof. Vojislav Novaković, PhD, NTNU, Norway;

Prof. Milan Rackov, PhD, Faculty of Technical Sciences, University of Novi Sad; Prof. Mirko Blagojević, PhD, Faculty of Engineering Sciences, University of Kragujevac; Prof. Nataša Trišović, PhD, Faculty of Mechanical Engineering, University of Belgrade; Prof. Mladomir Milutinović, PhD, Faculty of Technical Science, University of Novi Sad; Prof. Dražan Kozak, PhD, University of Josip Juraj Strossmayer in Osijek, Croatia; Prof. Predrag Kozić, PhD, Faculty of Mechanical Engineering, University of Niš; Prof. Dragan Milčić, PhD Faculty of Mechanical Engineering; University of Niš; Prof. Radoslav Tomović, PhD; Faculty of Mechanical Engineering Podgorica; University of Montenegro; Prof. Janko Jovanović, PhD; Faculty of Mechanical Engineering Podgorica; University of Montenegro; Prof. Nebojša Radić, PhD; Faculty of Mechanical Engineering; University of East Sarajevo; Prof. Valentina Golubović -Bugarski, PhD; Faculty of Mechanical Engineering; University of Banja Luka; Prof. Strain Posavljak, PhD; Faculty of Mechanical Engineering; University of Banja Luka; Prof. Dong Leiting, PhD; Beijing University of Aeronautics & Astronautics; China; Prof. Atul Bhaskar, PhD; University of Southampton; United Kingdom; Assist. Prof. Milan Rakita, PhD; Perdue University; USA; Prof. Halil Caliskan, PhD; Bartin University; Turkey; Prof. Socalici Ana, PhD; University Politehnica Timisoara; Romania; Prof. Milan Tica, PhD; Faculty of Mechanical Engineering; University of Banja Luka; Prof. Milan Bajić, PhD; Faculty of Mechanical Engineering; University of Niš; Prof. Zoran Bučevac, PhD; Faculty of Mechanical Engineering; University of Belgrade; Prof. Radiša Jovanović, PhD; ; Faculty of Mechanical Engineering; University of Belgrade; Prof. Aleksandar Sedmak, PhD; Faculty of Mechanical Engineering; University of elgrade; Prof. Branko Blanuša, PhD; Faculty of Electrical Engineering; University of Banja Luka; Prof. Marina Mijanović Markuš, PhD; Faculty of Mechanical Engineering Podgorica; University of Montenegro; Prof. Miroslav Rogić, PhD; Faculty of Mechanical Engineering; University of Banja Luka; Prof. Dejan Mitrović, PhD; Faculty of Mechanical Engineering; University of Niš; Prof. Goran Janevski, PhD; Faculty of Mechanical Engineering; University of Niš; Prof. Uroš Karadžić, PhDFaculty of Mechanical Engineering Podgorica; University of Montenegro; Prof. Milan Petrović, PhD; Faculty of Mechanical Engineering; University of Belgrade; Prof. Predrag Cosić, PhD; University of Zagreb; Croatia; Prof. Deaconu Sorin, PhD; University Politehnica Timisoara; Romania; Prof. Bordeasu Ilare, PhD; University Politehnica Timisoara; Romania; Prof. Zdravko Milovanović, PhD; Faculty of Mechanical Engineering; University of Banja Luka; Prof. dr Vinko Babić, PhD; Faculty of Mechanical Engineering; University of Banja Luka; Prof. Jovanka Lukić, PhD; Faculty of Engineering Sciences; University of Kragujevac; Prof. Dragan Taranović, PhD; Faculty of Engineering Sciences; University of Kragujevac; Prof. Goran Petrović, PhD; Faculty of Mechanical Engineering; University of Niš; Prof. Radoje Vujadinović, PhD; Faculty of Engineering Sciences; University of Kragujevac; Prof. Snežana Petković, PhD; Faculty of Mechanical Engineering; University of Banja Luka; Prof. Miodrag Hadžistević, PhD; Faculty of Technical Sciences; University of Novi Sad; Prof. Milorad Pantelić, PhD; Technical Faculty Čačak; University of Kragujevac; Prof. Bratislav Blagojević, PhD; Faculty of Mechanical Engineering; University of Niš; Prof. Peđa Milosavljević, PhD; Faculty of Mechanical Engineering; University of Niš; Prof. Jelena Jovanović, PhD; Faculty of Mechanical Engineering Podgorica; University of Montenegro; Prof. Mladen Todić, PhD;; Faculty of Mechanical EngineeringUniversity of Banja Luka; Prof. Milija Krajišnik, PhD; Faculty of Mechanical Engineering; University of East Sarajevo; Prof. Ilija Ćosić, Emeritus; Faculty of Technical Sciences; University of Novi Sad; Prof. Zorana Tanasić, PhD; Faculty of Mechanical Engineering; University of Banja Luka; Prof. Mirko Soković, PhD, University of Ljubljana, Slovenia; Prof. Miroslav Bobrek, PhD; Faculty of Mechanical Engineering; University of Banja Luka; Prof. Goran Janjić, PhD; Faculty of Mechanical Engineering; University of Banja Luka; Prof. Igor Budak, PhD; Faculty of Technical Sciences; University of Novi Sad; Prof. Tiomir Latinović, PhD; Faculty of Mechanical Engineering; University of Banja Luka; Prof. Sead Pašić, PhD; Faculty of Mechanical Engineering, "Džemal Bijedić"; University in Mostar; Prof. Borut Kosec, PhD; Faculty of Natural Sciences and Engineering; University of Ljubljana; Prof. Darko Bajić, PhD; Faculty of Mechanical Engineering Podgorica; University of Montenegro; Prof. Dragoslav Dobraš, PhD; Faculty of Mechanical Engineering; University of Banja Luka; Prof. Kiss Imre, PhD; University Politehnica Timisoara; Romania; Senior Scient.Eng. Milica Grahovac, PhD; Lawrence Berkeley National Laboratory USA; Prof. Doina Frunzaverde, PhD; Faculty of Engineering Resita; Babes-Bolyai niversity; Prof. Calin Octavian Miclosina, PhD; Faculty of Engineering Resita; Babes-Bolyai University; Prof. Gordana Stefanovic, PhD; Faculty of Mechanical Engineering; University of Niš.

CONTENT

1.	KEYNOTE LECTURE PROGRAMMING OF MACHINE TOOLS AND ROBOTS FOR MACHINING USING STEPNC IN THE ERA OF INDUSTRY 4.0 Saša Živanović, Nikola Slavković	1
2.	RECENT TRENDS IN ENERGY EFFICIENT AC MOTOR DRIVES Darko Marčetić	27
3.	COMPARATIVE STUDIES ON THE MICROSTRUCTURE AND CORROSION BEHAVIOUR OF FORGED AND SLM PROCESSED 316L STAINLESS STEEL D. Woelk, N. Kazamer, G. Margineana	36
	PRODUCTION AND COMPUTER-AIDED TECHNOLOGIES	43
1.	IRONING PROCESS IN CONDITIONS OF CONSTANT AND VARIABLE LATERAL FORCE S. Djacic, S. Aleksandrovic, D. Arsic, M. Delic, V. Lazic	45
2.	POROSITY DISTRIBUTION IN METAL INJECTION MOLDED PARTS Samir Butković, Emir Šarić, Muhamed Mehmedović	51
3.	3D PRINTING: TECHNOLOGY, MATERIALS, AND APPLICATIONS IN THE MANUFACTURING INDUSTRY S. Đurović, D. Lazarević, Ž. Šarkoćević, M. Blagojević, J. Stanojković	55
4.	EFFECTS OF SHAPE OPTIMIZATION ON THE 10 BAR TRUSS EXAMPLE N. Petrovic, N. Kostic, N. Marjanovic	61
5.	EXPERIMENTAL RESEARCH OF SURFACE ROUGHNESS IN POWDER MIXED ELECTRIC DISCHARGE MACHINING D. Rodic, M. Gostimirovic, M. Sekulic, B. Savkovic, N. Kulundzic, A. Aleksic	65
6.	ANALYSIS OF CUTTING FORCES IN HYBRID TURNING AIDED BY GAS COMBUSTION HEATING OF WORKPIECE B. Sredanović, Đ. Čiča, S. Borojević, S. Tešić , D. Kramar	71
7.	ADVANCED METAL FORMING TOOLS AS A MAIN LINK OF DIGITAL MANUFACTURING Ilić Jovica, Milutinović Mladomir, Kraišnik Milija, Marković Milisav	77

8.	IMPROVEMENT OF BRAKE TRIANGLE THROUGH APPLICATION OF REVERSE ENGINEERING AND RAPID PROTOTYPING P. Đekić, B. Milutinović, M. Ristić, M. Pavlović, M. Nikolić	81
9.	ENERGY CONSUMPTION MODEL OF THE FACE MILLING S. Tesic, Dj. Cica, M. Zeljkovic, S. Borojevic, B. Sredanovic, G. Jotic	89
10	MODERN APPROACH IN PROCESS PLANNING AND OPTIMIZATION OF THE PRODUCT MANUFACTURING D. Lukić, M. Milošević, R. Čep, I. Kuric, M. Kljunović, M. Zagoričnik	94
11	EFFECT OF VARIOUS FLUID FLOW ON TEMPERATURE OF AN ANGULAR CONTACT BALL BEARINGS IN MOTORIZED SPINDLE M. Knežev, M. Zeljković, C. Mlađenović, H. Smajić, A. Stekolschik, A. Živković	102
12	KNEE PROSTHESIS BIOMATERIAL SELECTION BY USING MCDM SOLVER D. Petković, M. Madić, G. Radenković	107
13	AN OPEN ARCHITECTURE CONTROL SYSTEM FOR MULTI-AXIS WOOD CNC MACHINING CENTER S. Živanović, Z. Dimić, A. Rakić, M. Knežević, S. Mitrović	113
	ENERGETICS AND THERMAL ENGINEERING	121
1.	MONITORING OF THERMAL STRESSES OF HOT WATER BOILER TUBE PLATE IN REGIME OF STARTING UP Dragoljub Živković, Milena Rajić, Milan Banić, Marko Mančić	123
2.	PERSPECTIVES OF HYDROPOWER POTENTIALS IN REPUBLIKA SRPSKA O. Kašiković, D. Golubović, D. Milić	133
3.	COMPUTATIONAL INVESTIGATION OF HOT AIR GENERATION SYSTEM USING PELLETS FOR DRIVING AN ABSORPTION PROCESS M. Ilić, V. Stefanović, S. Pavlović, M. Grozdanović, G. Ilić	141
4.	REVIEW OF SOLAR DISH STIRLING ENGINES FOR MICRO-COGENERATION M. Grozdanović, V. Stefanović, S. Pavlović, M. Laković-Paunović, M. Ilić, N. Tomić	147
5.		153

6.	EXPERIMENTAL INVESTIGATION OF HYDROGEN ENGINE WORKING CYCLE WITH A LEAN MIXTURE	159
	I. Grujić, N. Stojanović, A. Davinić, R. Pešić	
7.	INTEGRATION OF LARGE-SCALE HEAT PUMPS IN THE DISTRICT HEATING SYSTEM OF SKOPJE	163
	Igor Shesho, Done Tashevski, Risto Filkoski, Monika Uler-Zefikj	
8.	POSSIBILITY FOR ENERGY SAVING IN SERBIAN BUILDING WITH PHOTOVOLTAIC-THERMAL COLLECTORS D. Nilvolić I. Skoplić I. Bodylović V. Švětovětě A. Bodojović I. Tovnić	173
	D. Nikolić, J. Skerlić, J. Radulović, V. Šušteršič, A. Radojević, I. Terzić	
9.	EXPERIMENTAL INVESTIGATIONS OF FSI MECHANISMS IN PIPELINE SYSTEMS R. Brđanin, U. Karadžić, A. Bergant, J. Ilić	180
10.	THE USE OF PASSIVE TECHNIQUES TO IMPROVE HEAT TRANSFER IN PELLET STOVE	185
	M. Jovčevski, M. Laković, F. Stojkovski, M. Jovčevski, M. Mančić, S. Pavlović	
11.	THE IMPACT OF THERMAL POWER PLANTS ON RIVER THERMAL POLLUTION -A CASE STUDY	192
	M. Laković M. Jovčevski, F. Stojkovski, V. Stefanović, M. Mančić, M. Rajić	
12.	NUMERICAL INVESTIGATION OF CENTRIFUGAL PUMP WITH CYLINDRICAL BLADES AND DIFFERENT BLADE WRAP ANGLE J. Bogdanović Jovanović, Ž. Stamenković, M. Kocić, J. Petrović	199
13.	DESIGN OF THE AIR CONDITIONING SYSTEM IN THE DATA CENTER S. Stavreva, M. Serafimov, C. Dimitrieska, K. Popovski	205
14.	THE USE FLAT PLATE COLLECTORS IN A PUMPED THERMAL ENERGY STORAGE LATENT SYSTEM	210
	S. Pavlović, E. Bellos, V. Stefanović, M. Ilić, M. Grozdanović, C. Tzivanidis	
15.	ENERGY MANAGEMENT TO LOW-CARBON CITIES: THE EXAMPLE OF THE CITY OF KRAGUJEVAC	216
	A. Radojević, D. Nikolić, J. Skerlić, J. Radulović	
16.	ANALYSIS OF SEASONAL DEVIATIONS INFLUENCE ON AIR-COOLED CONDENSER PERFORMANCES J. Škundrić, P. Živković, D. Mitrović, M. Vukić, D. Đurica, B. Bačić	222

17.	17. DOMESTIC WASTEWATER TREATMENT IN THE RURAL AREAS OF THE REPUBLIC OF SERBIA N. Aleksić, V. Šušteršič, J. Nikolić, N. Rakić, D. Gordić		
18.	OPTIMIZATION OF THE COOLING SYSTEM OF THE REFRIGERATED DISPLAY CASE IN THE SUPERMARKET Ivan Rajič, Diana Bogdan, Petar Gvero	237	
19.	INFLUENCES ON URBAN AIR QUALITY IN THE CITY OF NIŠ P. Živković, M. Tomić, J. Janevski, M. Vukić, B. Radovanović	242	
	MECHANICS AND DESIGN	251	
1.	COMPARATIVE FREE VIBRATION ANALYSIS OF FG PLATE AND FG PLATE RESTING ON AN ELASTIC FOUNDATION D. Čukanović, D. Milosayljović, C. Pogdanović, A. Padaković, N. Volimirović	253	
	D. Čukanović, D. Milosavljević, G. Bogdanović, A. Radaković, N. Velimirović		
2.	PROPAGATION OF ELASTIC WAVES IN ISOTROPIC AND ANISOTROPIC MEDIA A. Radaković, D. Milosavljević, G. Bogdanović, D. Čukanović, N. Velimirović	258	
3.	SOLVING NONLINEAR PROBLEMS IN MECHANICS USING SIMULATION I. Terzic, M. Todorovic, S. Aleksandrov, G. Miodragovic	265	
4.	GEARS REPLACEMENT OF MINUTEMAN COVER DRIVE PLANETARY GEAR TRAIN J. Stefanović-Marinović, S. Troha, Ž. Vrcan, K. Marković, A. Šoljić	271	
5.	ESTIMATION OF THE REMAINING LIFE OF THE HIGH PRESSURE PIPELINE IN THE THERMAL POWER PLANT K. Maksimović, S. Posavljak, M. Maksimović, I. Vasović Maksimović	276	
6.	INFLUENCE OF CYCLOID DISK PROFILE CORRECTION ON CONTACT FORCE T. Mačkić, N. Marjanović, G. Jotić, M. Tica, Ž. Đurić	282	
7.	UPRIGHT AND FRAME PROTECTIVE COMPONENTS OF PALLET RACKING R. Vujanac, N. Miloradovic, L. Petrovic, P. Zivkovic	286	
8.	STRUCTURAL FEM ANALYSIS OF AN AIRCRAFT PISTON ENGINE CYLINDER ASSEMBLY AT ELEVATED TEMPERATURE N. Vučetić, R. Antunović, B. Krstić, D. Jeremić	291	
9.	FATIGUE ENDURANCE ANALYSIS OF A SURFACE STRESS RAISER Slobodanka Boljanović, Strain Posavljak, Stevan Maksimović	299	

	MECHATRONICS	305
1.	UPGRADING OF THE HYDRAULIC SYSTEM BY INSTALLING A FREQUENCY CONVERTER J. Eric Obucina, S. Stankovski, G. Ostojic, S. Aleksandrov	307
2.	A NEW CONCEPT OF ROBOTIC PLANT PROTECTION IN GREENHOUSES B. Z. Knezevic, A. Gojkovic, Z. Gajic, S. Mitric	313
	AUTOMOTIVE AND TRANSPORTATION ENGINEERING	321
1.	EXPERIMENTAL DETERMINATION OF THERMAL STRESSES DISK BRAKES IN DEPENDING FROM THE BRAKING PRESSURE AND VEHICLE SPEED N. Stojanović, I. Grujić, J. Glišović	323
2.	POSSIBILITY OF IMPLEMENTING THE LEAN SIX SIGMA CONCEPT ON LOGISTICS PROCESSES N. Simi ć , A. Stanković, I. Mačužić, G. Petrović	330
3.	AN OVERVIEW OF NON-EXHAUST BRAKE EMISSION MEASURING METHODS S. Vasiljević, J. Glišović, N. Stojanović, I. Grujić	339
4.	APPLICATION OF HYBRID COMPOSITES BASED ON ZA27 ALLOY IN AUTOMOTIVE INDUSTRY D. Miloradović, N. Miloradović, J. Glišović, B. Stojanović, R. Vujanac	349
	MATERIALS SCIENCE	355
1.	OPTIMIZATION OF HYBRID ZA-27 NANOCOMPOSITES USING ANOVA AND ANN ANALYSIS S. Gajević, S. Miladinović, O. Güler, H. Çuvalcı, N. Miloradović, B. Stojanović	357
2.	THERMAL PROPERTIES OF ARMOUR STEEL PROTAC 600 M. Lešnjak, B. Kosec, B. Karpe, G. Janjić, M. Gojić, J. Bernetič, G. Kosec	363
3.	THE MATERIAL SELECTION OF THE HEATING PLATES USED IN THE VULCANIZATION PROCESS OBTAINED USING DIFFERENT MCDM METHODS J. Mihajlović, G. Petrović, D.Ćirić, M. Madić	367

4.	HIGH STRENGTH LOW-ALLOY STEELS IMPACT TOUGHNESS ASSESSMENT AT DIFFERENT TEST TEMPERATURES S. Bulatović, V. Aleksić, Lj. Milović, B. Zečević	375
5.	CAVITATION EROSION BEHAVIOR OF ALUMINIUM BASED ALLOYS M. Ćosić, S. Boljanović, M. Dojčinović	379
6.	INFLUENCE OF THE POLYMER MATRIX TYPE ON CAVITATION RESISTANCE OF COMPOSITES M. Dojčinović, M. Pavlović, S. Jezdimirović, B. Purić, A. Cvetković	383
	QUALITY AND ECOLOGY	387
1.	ENERGY MANAGEMENT SYSTEM APPLICATION IN HEALTHCARE Milena Rajić, Rado Maksimović, Peđa Milosavljević, Dragan Pavlović	389
2.	DUST PARTICLES EMISSIONS AT STEEL CUTTING AND WELDING PROCESSES L. Cigić, B. Kosec, M. Ilić Mićunovć, D. Klobčar, Z. Tanasić, B. Karpe, A. Nagode	399
3.	ANALYSIS OF ENERGY SAVING OPPORTUNITIES IN THE BUILDING, TRANSPORT AND PUBLIC LIGHTING SECTORS IN LOCAL COMMUNITIES H. Muratović, S. Midžić Kurtagić, S. Arnaut, F. Ćorović, E. Manić	405
4.	STRATEGIC ANALYSIS OF THE POSSIBILITY OF STARTING THE PRODUCTION OF FAST - GROWING PAULOWNIA TREE G. Janjić, M. Radaković, Z. Tanasić, B. Kosec, D. Kardaš Ančić	415
5.	BUSINESS PROCESS IMPROVEMENT IN THE AUTOMOTIVE INDUSTRY - QUALITY METHODS AND TOOLS Z. Tanasić, A. Jokić, G. Janjić, M. Bobrek, B. Kosec	423
6.	COMPARATIVE STUDY OF DIFFERENT OPTICAL COORDINATE MEASUREMENT SYSTEMS G. Jotić, B. Štrbac, S. Tešić, M. Hadžistević	431
7.	KNOWLEDGE MANAGEMENT AS A TOOL FOR MANAGEMENT QUALITY IMPROVEMENT M. Bobrek, Z. Tanasic, G. Janjic, K. Macanović	436
8.	CONTAMINANTS IN USED ENGINE OIL AND THEIR IMPACT ON THE ENVIRONMENT AND HUMAN HEALTH S. Raţiu, A. Josan, V.G. Cioată, I. Kiss	440

	MAINTENANCE OF ENGINEERING SYSTEMS AND OCCUPATIONAL SAFETY ENGINEERING	445
1.	THE INFLUENCE OF THE APPLICATION OF TECHNICAL DIAGNOSTIC ON THE EFFICIENCY OF THE INDUSTRIAL SYSTEM D. Branković, Z. Milovanović	447
2.	OCCUPATIONAL INJURY ANALYSIS ACCORDING TO THE INJURED PART OF THE BODY IN THE FUNCTION OF RISK MANAGEMENT Msc Mile Vajkić, PhD Biljana Vranješ, PhD Evica Stojiljković	451
3.	EXPOSURE OF PRODUCTION WORKERS TO STRESS K. Mijanović, M. Jukić, J. Mijanović-Jukić, J. Kopač	458
4.	ANALYSIS OF THE CAUSES OF OCCUPATIONAL INJURIES IN A PRODUCTION SYSTEM – A CASE STUDY A. Helvida, L. Haznadarević, B. Vranješ, D. Adamović, E. Stojiljković	464



DEMI 2021

15th International Conference on Accomplishments in Mechanical and **Industrial Engineering**

www.demi.mf.unibl.org











Banja Luka 28-29 May 2021.

Domestic wastewater treatment in the rural areas of the Republic of Serbia

N. Aleksića, V. Šušteršiča, J. Nikolića, N. Rakića, D. Gordića

^aUniversity of Kragujevac, Faculty of Engineering, Sestre Janjić 6, 34000 Kragujevac

Abstract

Wastewater collection and treatment have a wide range of impacts on the environment and the economy, both locally and globally. The lack of a sewage system outside of central urban areas and the insufficient number of constructed and operative wastewater treatment plants are leading problems concerning the management and treatment of municipal, domestic, and industrial wastewater in the Republic of Serbia. In the Republic of Serbia, about 418 million m³ of wastewater was discharged in 2019, from which 308 million m³ was wastewater from municipalities with a public sewage system. Currently, only about 64 % of the population has a connection to the public sewage system and Serbia treats approximately 48 million m³ of wastewater. The highest number of people, about 44% of the population, lives in rural settlements and discharges wastewater from their households into septic tanks.

For small communities in the rural settlements, on-site treatment technologies using natural systems are a highly efficient, adequate, and inexpensive treatment. This paper provides an overview of the situation in the wastewater sector in the Republic of Serbia and discusses on-site treatment technologies and/or the possibility of reuse of household wastewater in rural settlements that aren't connected to the sewage system in the Republic of Serbia.

Kevwords

Domestic wastewater, rural settlements, decentralized treatment, Republic of Serbia

1. INTRODUCTION

According to the Our World in Data, in 2017, 4.1 billion people were living in urban areas, and 3.40 were living in rural areas [1]. That means that globally, more people live in urban areas than in rural areas, with 55 % of the world's population was living in urban areas in 2018 [2]. The percentage of people living in rural areas will steadily decrease as people migrate from rural areas into cities, but currently, the percentage of people living in rural areas is still huge. The way of life in rural

Corresponding author

Junior researcher, Natalija Aleksić, natalija 94u@amail.com University of Kragujevac, Faculty of Engineering Sestre Janjić 6 34000 Kragujevac, Republic of Serbia

areas is quite different than in urban areas. Rural areas are not densely populated nor developed as urban areas. In rural areas usually, there are no sewers, no system for the collection of wastewater nor wastewater treatment systems [3]. Today, the large amounts of untreated wastewater from rural areas are discharged into the ground, and-rural lakes, rivers and groundwater are becoming major sources of environmental pollution and potential health hazards for the local population [4]. Domestic wastewaters have a significant impact on sources of environmental pollution. Domestic wastewater characteristics in rural areas are different from the characteristics of wastewater from urban cities. The content of organic matter and nutrients is higher, and the content of heavy metals and other inorganic pollutants is lower [3]. Affordable and effective countries that often lack the financial and technical resources necessary for proper treatment facilities [5]. Also, in many countries, it is required from small communities to treat wastewater discharges to increasing standards of lesser environmental impacts but must achieve that goal at locally sustainable costs [6]. For the treatment of domestic wastewater in rural areas in many countries, decentralized system is used. Decentralized wastewater treatment systems are designed to operate at a Decentralized small scale. wastewater treatment systems can reduce the effects of wastewater disposal on the environment and public health, but may also increase the ultimate reuse of wastewater, depending on community type, technical options, and local settings [7]. According to available data, in 2019, in the Republic of Serbia approximately 44 % of the population reside in rural areas [8], and over 35 % of them are not served by sewage systems, including the wastewater treatment plants [9]. The percentage of the rural population connected to the public sewage system is about 9% [10] and they mainly discharge their wastewater into septic tanks, threatening groundwater, which accounts for 73% of Serbia's drinking water supply [11].

domestic wastewater treatment is a critical issue in public health and disease prevention around the world, particularly so in developing

2. RURAL SETTLEMENTS IN THE REPUBLIC OF SERBIA

The Republic of Serbia covers an area of 88,361 km², and it is populated by 7 186 862 inhabitants, according to the latest data [12]. Administratively, the territory of the country consists of two autonomous provinces Kosovo and Metohija and Vojvodina and 174 local self-government units-[13].

The classification of urban and rural areas presents an essential topic in scientific research. In the Republic of Serbia, official national statistics use legal criteria to determine the type of settlement [12]. Following these criteria, settlements are defined as urban according to the decision of the local authorities. Settlements that are not covered by this criterion are classified in the category of "other", and automatically considered rural [14]. Fig. 1 presents statistical classification at the settlement level in the Republic of Serbia.

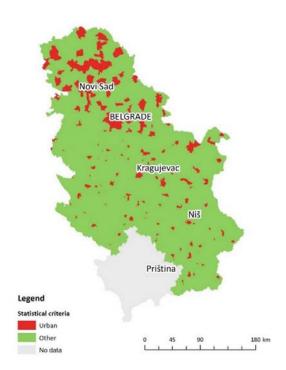


Fig. 1. Statistical classification at the settlement level [12]

The total population in the Republic of Serbia was 6 944 975 in 2019. About 3 907 243 (56.26 %) was classified as an urban population, and 3 037 732 (43.74 %) as a rural population [15]. According to the latest census, in 2011, there were 167 urban settlements in Serbia, and 4542 settlements were classified as "other". In 2011 about 59.44 % of inhabitants lived in urban settlements, while 40.6 % lived in other settlements. Also, 90.69% of settlements in Serbia have fewer than 2000 inhabitants, and 25% of the population of Serbia lives in these settlements [13]. According to the size, settlements with less than 500 inhabitants dominate, followed by settlements with 500-999 inhabitants, Table 1 [16].

Table 1. Number of settlements according to population size [16]

	Urban settlements Number		Rural settlements Number	
	Total	%	Total	%
> 500	5	2.99	2950	64.95
500 - 999	3	1.80	845	18.60
1000 - 1999	8	4.79	460	10.11

Depending on the level of urbanization, the connection to the public sewerage network is diverse in different parts of Serbia. Fig. 2 shows the number of households connected to the public sewage system.

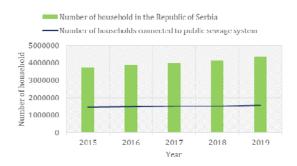


Fig. 2. Number of households connected to public sewage system [12]

Of the total number of inhabitants in Serbia, a relatively large number of both urban and rural inhabitants are not connected to the public sewage system, and mostly they use septic tanks for the discharge of wastewater from the households [17]. The urban/rural coverage with a sewage system is 87.5 and 22.2%, respectively [17]. Fig. 3 shows wastewater discharged from the municipality with/without public sewage systems.

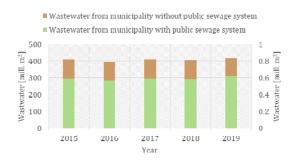


Fig. 3. Wastewater discharged from the municipality with/without public sewage systems [12]

In 2019, the total amount of wastewater from settlements was higher by 3.5% than in the reference period in 2018. The amount of wastewater discharged into the public sewer was increased by 5.3% compared to the same period in 2018. The amount of discharged wastewater into septic tanks is lower by 1.2% compared to 2018 [18]. When it comes to the discharge of wastewater into the sewage system

in 2019 compared to 2018, households recorded an increase of 5.5%, the industrial sector increase of 5.4%, and other users an increase of 3.9%, Fig. 4.

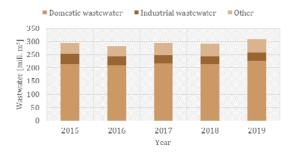


Fig. 4. Discharged wastewater from settlements according to type [18]

The previous figure shows that a large amount discharged wastewater comes households as domestic wastewater. Currently, there are no data for domestic wastewater of small settlements (rural areas). With a large proportion of Serbia's population remaining in small settlements (communities of < 2000 inhabitants), it can be estimated that the amount of domestic wastewater is significant. Also, rural coverage with a sewage system is only 22.2%, which means that there are possibilities for planning and constructing different domestic wastewater treatment plants for small settlements that are not connected to the sewerage network. Solving these problems would have a significant impact on wastewater management in the Republic of Serbia. Pressure on surface and ground waters from non-point sources of pollution remains relatively low, but it is noted that septic tanks in small communities do represent an issue of concern for Local government units [19]. Also, to align with EU environmental standards. wastewater treatment facilities should be constructed in Serbia [10] and solving the wastewater treatment in rural areas could contribute to wastewater management goals.

3. DECENTRALIZED SYSTEMS

Decentralized wastewater treatment consists of a variety of approaches for collection, treatment, and dispersal/reuse of wastewater for individual households, institutional or industrial facilities, entire communities, etc. Nowadays, decentralized systems can be designed for a specific site, thus overcoming the problems associated with site conditions [20]. Therefore, these systems can easily be applied and used in rural areas. Treatment options range from simple and cost-effective, passive treatments with soil dispersion, usually referred to as septic or on-site systems, to complex and mechanized or biological approaches providing advanced treatment by collecting and treating waste from buildings and discharging to either

soil or surface waters [21]. Fig. 5 presents the operational diagram of a typical decentralized wastewater treatment system with methods of treatment.

The concept of decentralized wastewater treatment has been implemented in various developed and developing countries of the world.

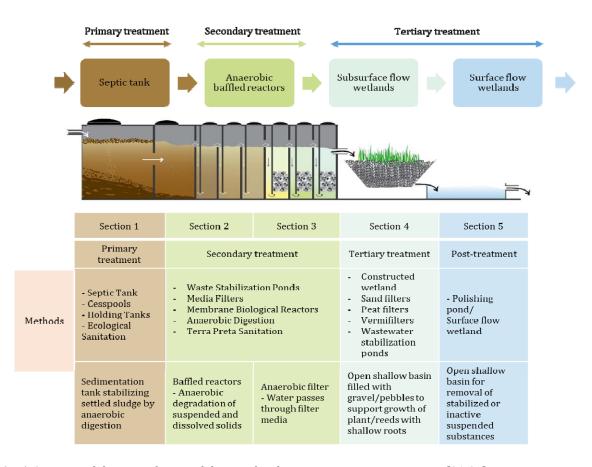


Fig. 5. Operational diagram of a typical decentralized wastewater treatment system [21-24]

Many authors described the application of decentralized systems in small communities /rural areas in different countries.

Guo et al. [25] carried out the study between 2009 and 2011 in rural areas in China. Aim of the study was to assess problems involved with decentralized treatment in villages. They found out that decentralized treatment is the most popular wastewater treatment method in villages, and that the most common primary treatment technology used in rural areas is the septic tank. The use of septic tanks in rural

areas of the Republic of Serbia is the primary technology for the treatment of domestic wastewater. There are no available data about decentralized systems in the Republic of Serbia. Istenic et al. [26] provided the first international survey data from Central and East European countries focused on small, decentralized rural treatment systems including nature-based systems (such as treatment wetlands). There are some countries with long-term good experience with this type of process, Table 2.

Table 2. Statistics data of nature-based wastewater treatment plants (WWTP) in some countries [26]

Country	connected to	Total numbers of nature- based WWTPs (-)	Total number of treatment wetlands (-)
Bulgaria	0	5	5
Czech. Rep.	120	740	690
Estonia	9	197	14
Hungary	5	32	10
Latvia	55	10	10
Lithuania	No data	No data	No data
Poland	50	1000	500
Romania	0	6	6
Slovakia	0	10	5
Slovenia	5	80	80
Ukraine	343	1570	65
Total	537	3650	1385
·			·

Brunner et al. [27] examined affordability of decentralized wastewater treatment systems for future users in rural areas, based on their experience in planning the decentralized wastewater treatment systems for slums of two rural towns in India. Planning on these decentralized wastewater treatment systems may generalize and apply to other developing countries seeking socially acceptable low-cost solutions with reasonable pollution reduction for resolving the sanitation crisis. Datta et al. [28] analysed constructed wetlands for the treatment of rural wastewater in semi-arid tropic villages. Constructed provide improved wastewater management and increased water efficiency. This study was conducted in Telangana in Kothapally village. The treated wastewater was stored in a farm pond and was utilized for irrigation in the nearby agricultural fields, and this perennial source of water helped nearby farmers to cultivate two additional crops. The study demonstrated that villagers manage to use a constructed wetland to treat the wastewater generated from their households. They reused water for irrigation. Also, many authors proposed applying multi-criteria decision analysis for selecting appropriate decentralized treatment technology. Younes [29] used the Median Ranked Set sample and Analytic Hierarchy Process to improve the decision-making process in choosing the proper decentralized system for wastewater treatment in rural areas. According to the study, the best-decentralized option for wastewater treatment in rural areas, based on a cluster level, is using activated sludge as a wastewater treatment technology. The modified septic tank is the best treatment option for wastewater treatment on a household level. The introduced integrated model may offer a promising tool to improve the decision-making process. Also, it would help the environmental planners in terms of uncertainty reduction and subjectivity of human judgments.

Decentralized systems allow flexibility in wastewater treatment management. Also, it is possible to combine processes to meet treatment goals and address environmental requirements. Decentralized systems provide an opportunity to reuse wastewater in agriculture without contaminating surface water bodies and groundwater.

4. DISCUSSION

Decentralized systems are applied in areas where centralized systems do not exist, and the individual houses are scattered over a large area. There is a high level of knowledge regarding the implementation and performance of decentralized wastewater systems at the expert and scientific levels. However, the transfer into practice is insufficient, and there are low awareness and recognition of these systems at the institutional and administrative levels. Moreover, there is also a lack of good examples of decentralized systems in the Republic of Serbia. Domestic wastewater treatment technology in rural areas changes according to social conditions and takes the most suitable form for a society (inhabitants) that uses the technology. When the technology of treatment used in one country is conveyed to another country, it is necessary to examine its adaptability from various aspects. Choosing the most appropriate option for the domestic wastewater treatment in rural areas requires a thorough analysis of all factors such as simplicity of design and construction, operation and maintenance, cost, environmental impact, cultural acceptability, simplicity of design and construction, operation and maintenance, local conditions. Septic tanks are usually wastewater treatment solutions in the rural areas of the Republic of Serbia. This solution allowed domestic wastewater to be used for obtaining agricultural fertilizer, but now this solution is not enough because of stricter environmental standards.

When choosing the decentralized systems in rural areas, the following aspects must be assessed:

- Location of rural settlements or households.
- The number of inhabitants.
- The flow and the amount of the domestic wastewater for chosen rural settlements or households - usually is estimated based on well-known formulas. The flow and the amount of the wastewater are comparable to results of the Statistical Office of the Republic of Serbia for wastewater of urban inhabitants and industry. That results could indicate the significance of wastewater pollution in those rural settlements or households.
- Characteristics of domestic wastewater.
- Type of decentralized system for wastewater treatment - conducting environmental impact assessment studies.
- Treatment efficiency.
- Reuse of treated domestic wastewater.
- Financial demands for construction of decentralized wastewater treatment.
- The operation process, maintenance, health, hygiene, and other aspects.

Choosing the proper decentralized system is a multi-criteria decision-making problem that requires extensive operational, financial. environmental, social, technical and The environmental evaluations. decisionmaking process is complex and has a high uncertainty degree. Objective determination and constructing an appropriate hierarchical structure are essential for the process because of conflict of interests among local units and inhabitants of small settlements. Rural residents generally have limited finances, so it is difficult to raise the capital required to invest in and construct decentralized systems. In addition to increasing government investment, to secure enough social funds to address this problem it is significant to establish a long-term financial security system.

5. CONCLUSION

Currently, emission-quality standards for the urban wastewater treatment plant also are applied for rural wastewater. Achieving these standards is challenging, and unrealistic because of the typical economic situation in rural areas. Therefore, characteristics of rural areas must be taken into account when new sewage, drainage, and water quality standards are developed.

Applying decentralized of wastewater treatment system is considered a powerful solution for the domestic wastewater problem of rural areas. Decentralized systems help communities achieve the goals of sustainability: good for the environment, good for the economy and the people. Treated wastewater could be reused in agriculture, into households for toilet flushing, for landscaping, and surface storage ponds, environmental and recreation, groundwater recharge. In Serbia, about 44% of the population lives in rural settlements and discharges wastewater from their households into septic tanks. Further research is needed to study and gather information for the selection of appropriate sites and the installation of decentralized systems in rural areas in the Republic of Serbia.

Acknowledgement

This research has been supported by the Ministry of Education, Science and Technological Development, Republic of Serbia (Project III 42013).

REFERENCES

- [1] Ritchie, H., Roser, H. (2018). Urbanization. Published online at OurWorldInData.org. From: https://ourworldindata.org/urbanization, accessed on: March 02, 2021.
- [2] United Nations. (2019). World Urbanization Prospects: The 2018 Revision. Methodology, Department of Economic and Social Affairs, Population Division, United Nations publication, Sales no. E19.XIII.7.
- [3] Chen, F., Yao, Q. (2014). The Development of Rural Domestic Wastewater Treatment in China. Advanced Materials Research, vol. 1073-1076, p. 829-832. DOI: 10.4028/www.scientific.net/amr.1073-1076.829

- [4] Mateo-Sagasta, J., Marjani Zadeh, S., Turral, H. (2017). *Water pollution from agriculture: a global review*. The Food and Agriculture Organization of the United Nations, Rome, and the International Water Management Institute on behalf of the Water Land, and Ecosystems research program, Colombo.
- [5] Mara, D. (2013). Domestic Wastewater Treatment in Developing Countries. Routledge.
- [6] Capodaglio, A., Callegari, A., Cecconet, D., Molognoni, D. (2017). Sustainability of decentralized wastewater treatment technologies. Water Practice and Technology, vol. 12, no 2, p. 463-477. DOI: 10.2166/wpt.2017.055
- [7] Boguniewicz-Zabłocka, J., Capodaglio, A. (2017). Sustainable Wastewater Treatment Solutions for Rural Communities': Public (Centralized) or Individual (On-Site) Case Study. Economic and Environmental Studies, vol. 17, p. 1103-1119. DOI: 10.25167/ees.2017.44.29
- [8] The World Bank. Rural population Serbia. From: https://data.worldbank.org/indicator/SP.RUR.T OTL?locations=RS, accessed on: March 03, 2021.
- [9] Gavrilović, D. (2020). Municipalities and regions in the Republic of Serbia, 2020. Statistical Office of the Republic of Serbia, Belgrade. ISSN: 2217-798
- [10] Flanders Investment & Trade. (2017). *Water Sector in Serbia*. Economic and Trade, Office Embassy of Belgium, Belgrade.
- [11] World Bank. (2015). Water and wastewater services in the Danube region: Serbia country note. Washington.
- [12] Gavrilović, D. (2020). *Statistical Yearbook of the Republic of Serbia, 2020*. Statistical Office of the Republic of Serbia, Belgrade. ISSN: 0354-4206
- [13] Gajić, A., Krunić, N., Protić, B. (2021). Classification of Rural Areas in Serbia: Framework and Implications for Spatial Planning. *Sustainability*, vol. 13, no. 4:1596. DOI: 10.3390/su13041596
- [14] Bogdanov, N. (2007). Small rural households in Serbia and rural non-agricultural economy. DIS PUBLIC d.o.o., Beograd.
- [15] The World Bank. Urban population Serbia. From: https://data.worldbank.org/indicator/SP.URB.T OTL?locations=RS, accessed on: March 05, 2021.
- [16] Mitrović, M. (2015). Villages in Serbia Changes in structure and problems of sustainable development. Statistical Office of the Republic of Serbia, Belgrade.
- [17] Arcadis Ecolas & Institute for European Environmental Policy (2007). 06/11347 Task

- 2 Benefits for fYRoM and other countries of SEE of compliance with the environmental acquis, Final Report– Part II: Country-specific report Serbia.
- [18] Statistical Office of the Republic of Serbia, Urban wastewater, 2019. From: https://www.stat.gov.rs/en-US/vesti/20200522-otpadne-vode-iz-naselja-2019/?a=25&s=0, accessed on: March 10, 2021.
- [19] The International Commission for the Protection of the Danube River, Serbia. From: https://www.icpdr.org/main/danube-basin/serbia, accessed on: March 10, 2021.
- [20] Massoud, M., Tarhini, A., Nasr, A. (2009). Decentralized approaches to wastewater treatment and management: Applicability in developing countries. *Journal of Environmental Management*, vol. 90, no. 1, p. 652-659. DOI: 10.1016/j.jenvman.2008.07.001
- [21] Khalid, U., Orozco Garcia, C. (2019). Integrated Decentralised Wastewater Treatment for Rural Areas with a Focus on Resource Recovery. RUVIVAL Publication Series, vol. 4, -, p. 39-64. DOI: 10.15480/882.1740
- [22] Gutterer, B., Sasse, L., Panzerbieter, T., Reckerzügel, T. (2009). Decentralised Wastewater Treatment Systems (DEWATS) and Sanitation in Developing Countries. Water, Engineering and Development Centre, UK.
- [23] Al-Muyeed, A. (2017). Technical guidelines for designing a decentralised waste water treatment system. Water Aid, From: https://www.pseau.org/outils/ouvrages/wateraid-technical guidelines for designing a decentralised waste water treatment system 2017.pdf, accessed on: March 14, 2021.
- [24] Lourenço, N., Nunes, L.M. (2020). Review of Dry and Wet Decentralized Sanitation Technologies for Rural Areas: Applicability, Challenges and Opportunities. *Environmental Management*, vol. 65, no. 5, p. 642–664. DOI: <u>10.1007/s00267-020-01268-7</u>
- [25] Guo, X., Liu, Z., Chen, M., Liu, J., Yang, M. (2014).

 Decentralized wastewater treatment technologies and management in Chinese villages. Frontiers of Environmental Science & Engineering, vol. 8, no. 6, p. 929–936. DOI: 10.1007/s11783-013-0623-z
- [26] Istenic, D., Bodík, I., Bulc, T. (2014). Status of decentralised wastewater treatment systems and barriers for implementation of naturebased systems in central and eastern Europe. *Environmental Science and Pollution Research*, vol. 22, no. 17, p. 12879–12884. DOI: 10.1007/s11356-014-3747-1
- [27] Brunner, N., Starkl, M., Kazmi, A.A., Real, A., Jain, N., Mishra, V. (2018). Affordability of

- Decentralized Wastewater Systems: A Case Study in Integrated Planning from INDIA. *Water*, vol. 10, no. 11:1644. DOI: 10.3390/w10111644
- [28] Datta, A., Singh, H., Raja, S., Dixit, S. (2021). Constructed wetland for improved wastewater management and increased water use efficiency in resource scarce SAT villages: a case study from Kothapally village, in India. *International Journal of Phytoremediation*, p. 1-10. DOI: 10.1080/15226514.2021.1876627
- [29] Younes, M.K. (2020). Integration of Mathematical Median Ranked Set Sample and Decision Making AHP Tools to Enhance Decentralized Wastewater Treatment System Journal of Water Chemistry and Technology, vol. 42, p. 472–479. DOI: 10.3103/S1063455X20060132

