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# 35<sup>TH</sup> DANUBIA ADRIA SYMPOSIUM ON ADVANCES IN EXPERIMENTAL MECHANICS

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# TABLE OF CONTENTS

<b>FOREWORD</b> .....	<b>1</b>
<b>SECTION I: STRUCTURAL ANALYSIS</b>	
EXPERIMENTING FOR KNOWING: EVOLUTION OF A CONCEPT IN TECHNICAL SCIENCE.....	5
<i>Alessandro FREDDI</i>	
EXPERIMENTAL AND NUMERICAL STUDY ON THE BENDING STRENGTH OF A T-CORE SANDWICH PANEL.....	9
<i>Adriana SANDU, Ștefan SOROHAN, Marin SANDU, Dan Mihai CONSTANTINESCU, Emil NUȚU</i>	
IMPACT ON A MICRO-REINFORCED UHPC: EXPERIMENTAL STUDIES VS. NUMERICAL MODELING.....	11
<i>Astrid KOWITZ, Cheng-Chieh WU, Falk HILLE, Rosemarie HELMERICH, Daniel KADOKE, Klaus-Peter GRÜNDER, Stephan HAUSER, Henrik SCHWARZINGER</i>	
A METHOD FOR STRAIN ANALYSES OF SURFACES WITH CURVED BOUNDARIES BASED ON MEASURED DISPLACEMENT FIELDS .....	13
<i>Thomas LEHMANN, Martin STOCKMANN, Jörn IHLEMANN</i>	
COMPARISON OF FRACTURE PROPERTIES OF STEEL PIPES .....	15
<i>Lubomír GAJDOŠ, Martin ŠPERL</i>	
EXPERIMENTAL INVESTIGATION OF RESTITUTION COEFFICIENT FOR HYBRID COMPOSITES.....	17
<i>Marcin OBSZAŃSKI, Marek MATYJEWSKI</i>	
DAMAGE MONITORING OF DIFFERENT CONCENTRATION CARBON NANOTUBE/EPOXY GLASS FIBER REINFORCED COMPOSITES UNDER QUASI-STATIC INCREMENTAL LOADINGS .....	19
<i>Iлона LAZARIDOU, Stavros K. KOURKOULIS, Nikolaos D. ALEXOPOULOS</i>	
DESIGN OF COMMERCIAL HEXAGONAL HONEYCOMBS OF EQUAL OUT-OF-PLANE SHEAR MODULI..	21
<i>Ștefan SOROHAN, Dan Mihai CONSTANTINESCU, Marin SANDU, Adriana SANDU</i>	
A SMALL-SCALE TEST BRIDGE FOR MEASUREMENT- AND MODEL-BASED STRUCTURAL ANALYSIS .	23
<i>Cheng-Chieh WU, Daniel KADOKE, Michael FISCHER, Harald KOHLHOFF, Sven WEISBRICH, Frank NEITZEL</i>	
FATIGUE DAMAGE PREDICTION OF NOTCHED SAMPLES.....	25
<i>Liviu Daniel PÎRVULESCU, Anghel CERNESCU</i>	
STIFFNESS DETERMINATION IN STEEL SPECIMENS ORIGINATING FROM NEW AND DISCARDED TRAMWAY RAILS BY MEANS OF NANOINDENTATION .....	27
<i>Valentin JAGSCH, Patricia HASSLINGER, Olaf LAHAYNE, Christian HELLMICH, Stefan SCHEINER</i>	
NUMERICAL AND EXPERIMENTAL INVESTIGATION OF CONTACT LENGTH DURING ORTHOGONAL CUTTING .....	29
<i>Szabolcs BEREZVAI, Tamas G. MOLNAR, Attila KOSSA, Daniel BACHRATHY, Gabor STEPAN</i>	
ROOT ITERATION METHOD FOR MODAL PARAMETER IDENTIFICATION.....	31
<i>Zoltan LOVASZ, Zoltan DOMBOVARI</i>	
APPRECIABLE CROSS SECTION REDUCTION UPON MODERATE INTRADOS BENDING STRESS INCREASE IN CURVED BEAMS.....	33
<i>Antonio STROZZI, Enrico BERTOCCHI, Sara MANTOVANI</i>	
EXPERIMENTAL APPROACH TO THE VERIFICATION OF NUMERICAL MODEL OF HYBRID MACHINE FOR CONSTRUCTION WORKS.....	35
<i>Jakub ANDRUSZKO, Damian DERLUKIEWICZ, Mariusz STAŃCO</i>	
NUMERICAL AND EXPERIMENTAL ANALYSIS OF THE RUBBER BUMPER STIFFNESS.....	37
<i>Mariusz STAŃCO, Paulina DZIAŁAK</i>	

IMPACT RESPONSE OF SANDWICH PANELS WITH POLYURETHANE AND POLYSTYRENE CORE AND COMPOSITE FACESHEETS .....	39
<i>Oana Alexandra MOCIAN, Dan Mihai CONSTANTINESCU, Marin SANDU, Ștefan SOROHAN, Dorin ROȘU, Michael FEUCHTER</i>	
MEASURING THE AXIAL FORCE ON TURBO-JET ENGINE ROTOR .....	41
<i>Nenad KOLAREVIĆ, Miloš STANKOVIĆ, Stevan CRNOJEVIĆ, Dušan MICKOVIĆ, Marko MILOŠ</i>	
METHODOLOGY OPTIMIZATION TESTS OF COMPOSITE ROTOR BLADES OF HELICOPTERS IN EXTREME CONDITIONS .....	43
<i>Časlav B. MITROVIĆ, Nebojša PETROVIĆ, Goran VOROTOVIĆ, Mirjana OPAČIĆ</i>	
EXPERIMENTAL STRESS ANALYSIS OF A CANTILEVER BEAM .....	45
<i>Ionuț Daniel GEONEA</i>	
<b>SECTION II: MATERIALS CHARACTERIZATION AND TESTING</b>	
EXPERIMENTAL DYNAMICAL ANALYSIS OF SPECIMENS' MATERIAL PROPERTIES MANUFACTURED BY ADDITIVE TECHNOLOGIES .....	49
<i>Bálint Ádám KOVÁCS, Peter FICZERE, Lajos BORBÁS</i>	
INVESTIGATION OF THE SHRINKAGE BEHAVIOR OF CONCRETE CONSIDERING THE MOISTURE CONTENT .....	51
<i>Stefan SMANIOTTO, Martin DREXEL, Günter HOFSTETTER</i>	
DAMAGE OBSERVATION IN GLASS FIBER REINFORCED COMPOSITES VIA M-TOMOGRAPHY .....	53
<i>Zvonimir TOMIČEVIĆ, Amine BOUTERF, Robert SURMA, François HILD</i>	
CHARACTERIZATION OF A CORK-RUBBER COMPOSITE USING ADVANCED MATERIAL MODELS.....	55
<i>Jiří KOCÁB, Radek KOTTNER, Attila KOSSA</i>	
YIELDING AND STRAIN LOCALIZATION EFFECTS IN GUM METAL - A UNIQUE TI ALLOY - INVESTIGATED BY DIGITAL IMAGE CORRELATION AND INFRARED THERMOGRAPHY .....	57
<i>Elżbieta A. PIECZYSKA, Karol GOLASIŃSKI, Michał MAJ, Maria STASZCZAK, Zbigniew L. KOWALEWSKI, Tadahiko FURUTA, Shigeru KURAMOTO</i>	
TOUGHNESS TESTS OF TOOL STEELS FOR WORK AT LOW TEMPERATURE.....	59
<i>Željko DOMAZET, Francisko LUKŠA, Petra BAGAVAC</i>	
MICRO- AND MACROSCOPIC CHARACTERIZATION OF GRANITE.....	61
<i>Josef EBERHARDSTEINER, Sophie SCHMID, Olaf LAHAYNE, Roland REIHSNER, Bernhard PICHLER</i>	
INFRARED THERMOGRAPHY OF STEEL STRUCTURE BY FFT .....	63
<i>Petra BAGAVAC, Lovre KRSTULOVIĆ-OPARA, Željko DOMAZET</i>	
MECHANICAL PROPERTIES OF COMPOSITE STRUCTURAL PARTS FOR MACHINE TOOLS .....	65
<i>Milan RŮŽIČKA, Viktor KULÍŠEK, Pavel VRBA, Jan SMOLÍK, Zdeněk POŠVÁŘ</i>	
DETECTION OF SURFACE DAMAGE USING RESISTANCE TOMOGRAPHY IN THIN GRAPHENE LAYER .	67
<i>Marek STEPNOWSKI, Paweł PYRZANOWSKI</i>	
WATER PERMEABILITY OF HOT MIX ASPHALT .....	69
<i>Daniel STEINER, Bernhard HOFKO</i>	
ON THE COMPRESSIBILITY OF RUBBER: EXPERIMENTS AND THEORETICAL CONSIDERATIONS .....	71
<i>Robert PLACHY, Stefan SCHEINER, Krzysztof W. LUCZYNSKI, Armin HOLZNER, Christian HELLMICH</i>	
EFFECT OF AS-CAST SURFACE LAYER ON ALUMINIUM ALLOY FATIGUE STRENGTH .....	73
<i>Sebastian POMBERGER, Martin LEITNER, Michael STOSCHKA</i>	
EARLY-AGE CHARACTERIZATION AND MULTI-SCALE MODELING OF POLYMER-MODIFIED CEMENT PASTES.....	75
<i>Luise GÖBEL, Markus KÖNIGSBERGER, Andrea OSBURG, Bernhard PICHLER</i>	
MICROMECHANICAL ANALYSIS OF FIBER SPATIAL DISTRIBUTION INFLUENCE IN UNIDIRECTIONAL COMPOSITE CROSS-SECTION ON OVERALL RESPONSE IN TERMS OF TENSILE CURVES .....	77
<i>Tomáš KROUPA, Hana ZEMČÍK, Robert ZEMČÍK</i>	

VALIDATION OF IDENTIFIED MATERIAL PARAMETERS OF RUBBER USING AN ARCAN SHEAR TEST . 79 <i>Radek KOTTNER, Jan HECZKO, Jan KRYSZEK</i>	
A NEW SURFACE PREPARATION METHOD FOR MICROSCOPIC DIGITAL IMAGE CORRELATION APPLICATIONS..... 81 <i>Edgar PERETZKI, Martin STOCKMANN, Thomas LEHMANN, Jörn IHLEMANN</i>	81
DYNAMIC TESTING OF A SPECIMEN SETUP FOR COMBINED HIGH PRECISION UNIAXIAL TENSION-COMPRESSION TESTS OF RUBBER ..... 83 <i>Lars KANZENBACH, Erik OELSCH, Thomas LEHMANN, Jörn IHLEMANN</i>	83
ELASTIC-PLASTIC CHARACTERIZATION OF 2024-T351 ALUMINUM MATERIAL BASED ON RING COMPRESSION TEST, BENDING TEST AND UNIAXIAL TENSION/COMPRESSION TESTS..... 85 <i>Attila KOSSA, Gabor STEPAN</i>	85
INVESTIGATING THE EFFECTS OF SEVERE SHOT PEENING ON PURE IRON ..... 87 <i>Sara BAGHERIFARD, Mauro Filippo MOLLA, Mario GUAGLIANO</i>	87
S-N CURVE OF COMPOSITE SPECIMENS DETERMINED IN TENSION-TENSION FATIGUE TESTING..... 89 <i>Ionel IACOB, Ionel CHIRICĂ, Elena-Felicia BEZNEA</i>	89
COMPARISONS BETWEEN SOME COMPOSITE MATERIALS REINFORCED WITH HEMP FIBERS ..... 91 <i>Cosmin Mihai MIRIȚOIU, Cristian Oliviu BURADA, Marius Marinel STĂNESCU, Dumitru BOLCU, Adriana PĂDEANU, Alexandru BOLCU</i>	91
STATIC AND DYNAMIC MECHANICAL PROPERTIES OF A NEW GREEN RESIN BASED ON DAMMAR .... 93 <i>Cosmin Mihai MIRIȚOIU, Marius Marinel STĂNESCU, Alexandru BOLCU, Dumitru BOLCU, Cristian Oliviu BURADA, Valeriu IONICĂ</i>	93
EXPERIMENTAL STUDIES ON UNIAXIAL AND ECHIBIAXIAL TENSILE TESTS APPLIED TO PLASTIC MATERIALS SHEETS ..... 95 <i>Adrian PASCU, Mihaela OLEKSIK, Nicolae ROȘCA, Eugen AVRIGEAN, Valentin OLEKSIK</i>	95
STATIC AND DYNAMIC TESTS FOR DETERMINING THE CHARACTERISTIC PERFORMANCE OF MECHANICAL SPLICES IN REINFORCED CONCRETE ..... 97 <i>Ovidiu VASILE, Oana TONCIU</i>	97
EXPERIMENTAL DETERMINATION OF FATIGUE PROPERTIES AND E-N CURVES FOR S355J2+N STEEL GRADE..... 99 <i>Vladimir MILOVANOVIĆ, Miroslav ŽIVKOVIĆ, Gordana JOVIČIĆ</i>	99
EXPERIMENTAL DETERMINATION OF STRAIN HARDENING EXPONENT FOR STREXN 700..... 101 <i>Aleksandar DIŠIĆ, Miroslav ŽIVKOVIĆ, Vladimir MILOVANOVIĆ</i>	101
DETERMINING THE EMISSIVITY FACTOR OF THERMOPLASTIC MATERIALS FOR A THERMOPLASTIC BENDING PROCESS ..... 103 <i>Martin KLINGENBRUNNER, Julia PLATZER, Friedrich BLEICHER</i>	103
THREE-POINT BENDING BEHAVIOUR OF ORGANIC MODIFIED COMPOSITES..... 105 <i>Cristian MUNTENIȚĂ, Marian Sebastian DRĂGHICI, Violeta SAVA, Vasile BRIA, Adrian CÎRCIUMARU, Iulia GRAUR</i>	105
<b>SECTION III: BIOMECHANICS</b>	
EVALUATION OF HUMAN KNEE FLEXION-EXTENSION ON INCLINED TREADMILL USING WEARABLE SENSORS ..... 109 <i>Alin PETCU, Daniela TARNIȚĂ, Ionuț Daniel GEONEA, Raluca MALCIU</i>	109
EXPLORING EXPERIMENTALLY THE POTENTIALITIES OF PLATELET RICH PLASMA IN TREATING PELVIC ORGAN PROLAPSE ..... 111 <i>Stavros K. KOURKOULIS, Eleftheria L. CHRYSANTHOPOULOU, Vasileios PERGIALIOTIS, Despina N. PERREA, Stergios K. DOUMOUCHTSIS, Chara SPILIOPOULOU</i>	111
BONE STRUCTURE INVESTIGATION IN A CASE OF AUTOSOMAL RECESSIVE OSTEOPETROSIS..... 113 <i>Francesca COSMI, Natalia MAXIMOVA</i>	113

DISPLACEMENT-ENCODED MRI REVEALS ALTERED STRAIN PATTERNS IN ENZYMATICALLY DEGRADED CARTILAGE DURING CYCLIC COMPRESSION .....	115
<i>Maria-Ioana PASTRAMĂ, Lianne ZEVENBERGEN, Nele FAMAEEY, Willy GSELL, Corey P. NEU, Uwe HIMMELREICH, Ilse JONKERS</i>	
NONLINEAR DYNAMICS OF HUMAN KNEE JOINT DURING JUMPS .....	117
<i>Daniela TARNIȚĂ, Dan MARGHITU, Alin PETCU</i>	
PERFORMANCE MEASUREMENT OF SAILORS WITH CUSTOM HIKING BENCH AND MOTION TRACKING SYSTEM.....	119
<i>Bernadett KISS, Rita KISS</i>	
ANALYSING HUMAN BALANCE RECOVERY ACTION USING CALCULATED TORQUES OF A DOUBLE PENDULUM MODEL .....	121
<i>Bernadett KISS, Balint PETRO, Rita KISS</i>	
INVESTIGATION OF THE DESIGN ASPECTS OF RUNNING SUITS APPLYING MOTION ANALYSIS .....	123
<i>Zsófia PÁLYA, Anna GULYÁS, Marianna HALÁSZ, Rita KISS</i>	
HUMAN BALANCING IN THE SAGITTAL PLANE .....	125
<i>Csenge A. MOLNÁR, Ambrus ZELEI, Tamás INSPERGER</i>	
3D-PRINTED ANKLE-FOOT ORTHOSIS: A DESIGN METHOD .....	127
<i>Alberto DAL MASO, Francesca COSMI</i>	
AUTOMATIC GUIDANCE OF BIOPSY CATHETER TO PERIPHERAL AIRWAYS TARGETS USING A NOVEL ROBOTIC SYSTEM.....	129
<i>Lucian Gheorghe GRUIONU, Cătălin CONSTANTINESCU, Andreea ȘOIMU-IACOB, Cătălin CIOBÎRCĂ, Anca UDRIȘTOIU, Ștefan Dan PASTRAMĂ, Gabriel GRUIONU</i>	
<b>SECTION IV: PRACTICAL APPLICATIONS/CASE STUDIES/ INSTRUMENTATION</b>	
OPTIMIZATION OF LASER BEAM CUTTING PARAMETERS OF HIGH DENSITY COMPOSITE FIBRE CEMENT FLAT BOARD .....	133
<i>László MOLNÁR, Tamás CSISZÉR, Lajos BORBÁS, Levente László BOGNÁR</i>	
DYNAMIC TEST OF A BRIDGE OVER THE DANUBE-BLACK SEA CHANNEL AT AGIGEA.....	135
<i>Cristian Lucian GHINDEA, Radu Iuliu CRUCIAT, Ionuț Radu RĂCĂNEL</i>	
SUPERSONIC TEST CASES AT HIGH ANGLES OF ATTACK .....	137
<i>Dijana DAMLJANOVIĆ, Đorđe VUKOVIĆ, Jovan ISAKOVIĆ, Marko MILOŠ</i>	
CONCEPT OF A GAS-SENSITIVE NANO AERIAL ROBOT SWARM FOR INDOOR AIR QUALITY MONITORING .....	139
<i>Patrick P. NEUMANN, Dino HÜLLMANN, Matthias BARTHOLMAI</i>	
PASSIVE RFID TRANSPONDER – LOW-POWER MULTI-SENSOR INTERFACE FOR STRUCTURAL HEALTH MONITORING IN CONCRETE .....	141
<i>Sergej JOHANN, Christoph STRANGFELD, Omid CHAHARDEHINEJAD, Matthias BARTHOLMAI</i>	
COMPARATIVE RESULTS OF MILLING STRATEGIES IMPLEMENTATION .....	143
<i>Adrian BUT, Radu CANARACHE</i>	
TOW TRUCK FRAME MADE OF HIGH STRENGTH STEEL UNDER CYCLIC LOADING.....	145
<i>Tadeusz SZYMCZAK, Adam BRODECKI, Katarzyna MAKOWSKA, Zbigniew L. KOWALEWSKI</i>	
STATIC TESTS ON A RAILWAY VEHICLE BODY BEFORE BOGIE REPLACEMENT.....	147
<i>Nicușor Laurențiu ZAHARIA, Dan Mihail COSTESCU, Elvis-Georgian ZIDARU, Ștefan Dan PASTRAMĂ</i>	
EXAMINATION OF THE INTERMODAL TRAILER FRAME IN ACCORDANCE WITH UIC 596-5 .....	149
<i>Jacek KARLIŃSKI, Paulina DZIAŁAK</i>	
STRENGTH OF BRIDGE STRUCTURES: A STUDY .....	151
<i>Mihai-Liviu BĂIAȘU, Diana-Ionela SANDU, Marilena MANEA, Andrei-Mădălin GRIGORE</i>	
1:60 SCALED EARTHQUAKE TESTING OF THE IMMERSSED TUNNEL OF THE HONG KONG-ZHUHAI-MACAO-BRIDGE .....	153
<i>Eva BINDER, Chong LI, Herbert MANG, Yong YUAN, Bernhard PICHLER</i>	



ASSESSMENT OF GRINDING WHEEL WEAR VIA MONITORING OF PROCESS POWER .....	155
<i>Clemens SCHWAIGER, Matthias HACKSTEINER, Friedrich BLEICHER</i>	
MULTI-INTERVAL LOAD CELL WITH STEPLESS AUTOMATIC RANGE TRANSITION ACCORDING THE WEIGHT.....	157
<i>Martin STOCKMANN, Thomas LEHMANN, Jörn IHLEMANN</i>	
CONTROL OF A SPHERICAL PARALLEL MANIPULATOR WITH THREE DEGREE OF FREEDOM .....	159
<i>Dino HÜLLMANN, Harald KOHLHOFF, Jessica ERDMANN, Patrick P. NEUMANN</i>	
APPLICATION OF AN ELECTRIC CONTACT SENSOR IN MACHINING .....	161
<i>David HAJDU, Daniel BACHRATHY, Tamás INSPERGER, Gabor STEPAN</i>	
COMPARISON OF COOLING SIMULATIONS OF INJECTION MOULDING TOOLS CREATED WITH CUTTING MACHINING AND ADDITIVE MANUFACTURING.....	163
<i>József Bálint RENKÓ, Dávid Miklós KEMÉNY, József NYIRÓ, Dorina KOVÁCS</i>	
CUTTING FORCE MEASUREMENT FROM ACCELERATION SENSOR IN MILLING OPERATION.....	165
<i>Adam KISS, Daniel BACHRATHY, Gabor STEPAN</i>	
IMPROVED SPINDLE SPEED MEASUREMENT BY ANALOGUE SENSOR.....	167
<i>Daniel BACHRATHY</i>	
DESIGN THINKING IN NUMERICAL AND EXPERIMENTAL EVALUATION OF THE STRUCTURE OF CONSTRUCTION ROBOT.....	169
<i>Damian DERLUKIEWICZ, Jakub ANDRUSZKO</i>	
EXPERIMENTAL AND NUMERICAL EVALUATION OF WAVE IMPACT STRESS ON A COMPOSITE BOAT HULL.....	171
<i>Adrian CARAMATESCU, Costel Iulian MOCANU</i>	
OPTICAL STUDY FOR SPRINGBACK PREDICTION, THICKNESS REDUCTION AND FORCES VARIATIONS ON SINGLE POINT INCREMENTAL FORMING .....	173
<i>Nicolae ROȘCA, Valentin OLEKSIK, Adrian PASCU, Mihaela OLEKSIK, Eugen AVRIGEAN</i>	
DYNAMIC TESTS PERFORMED ON FLAT FREIGHT WAGON.....	175
<i>Nicușor Laurențiu ZAHARIA, Alexandru Ionuț PĂTRAȘCU, Dan Mihail COSTESCU</i>	
EXPERIMENTAL STRESS ANALYSIS OF A RAILWAY CAR USING A DEDICATED TEST RIG .....	177
<i>Elvis-Georgian ZIDARU, Alexandru Ionuț PĂTRAȘCU, Nicușor Laurențiu ZAHARIA, Anton HADĂR</i>	
EXPERIMENTAL STRESS ANALYSIS ON RAILWAY VEHICLE BODY .....	179
<i>Alexandru Ionuț PĂTRAȘCU, Nicușor Laurențiu ZAHARIA, Elvis-Georgian ZIDARU, Anton HADĂR</i>	
EXPERIMENTAL STUDY OF THE DYNAMIC RESPONSE OF A CABLE UNDER WIND FLOW .....	181
<i>Vlad Daniel URDAREANU, Ionuț Radu RĂCĂNEL, Mircea DEGERATU, Costin Ioan COSOIU, Cristian Lucian GHINDEA, Radu Iuliu CRUCIAT</i>	
KEY FACTORS TOWARDS A HIGH QUALITY ADDITIVE MANUFACTURING (3D PRINTING) PROCESS WITH ABS MATERIAL .....	183
<i>Radu Emanuil PETRUSE, Samuel PUȘCAȘU, Adrian PASCU, Ioan BONDREA</i>	
STUDY REGARDING THE GEOMETRICAL DEVIATIONS FOR 3D PRINTED FUNCTIONAL PARTS.....	185
<i>Samuel PUȘCAȘU, Radu Emanuil PETRUSE, Adrian PASCU, Ioan BONDREA</i>	
EXPERIMENTAL STUDIES OF A BRIDGE MADE FROM REINFORCED CONCRETE BEAMS - BRIDGE OF TRANSILVANIA HIGHWAY .....	187
<i>Polidor BRATU, Ovidiu VASILE, Cătălin ZAHARIA</i>	
EVALUATION OF ELASTOMERIC STRUCTURAL BEARINGS PERFORMANCE BASED ON NATURAL SCALE TESTS.....	189
<i>Polidor BRATU, Ovidiu VASILE, Sorin POPA</i>	
ASSESSMENT OF SOIL STRENGTH AND DEFORMABILITY PARAMETERS IN LABORATORY CONDITIONS.....	191
<i>Cornelia-Florentina DOBRESCU, Oana TONCIU</i>	
SPECIALISED TESTS FOR THE ASSESSMENT AND CLASSIFICATION OF SAFES FOR THE VALUES PROTECTION, FROM THE SECURITY IN USE POINT OF VIEW.....	193
<i>Cristinel SEBE, Cătălin ZAHARIA, Sorin POPA</i>	

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HARDWARE IN THE LOOP SIMULATION FOR HOMING MISSILES .....	195
<i>Ivana TODIĆ, Vladimir KUZMANOVIĆ</i>	
<b>SECTION V: NUMERICAL METHODS</b>	
SEISMIC CALCULATION FOR GENERATOR PROTECTION PANEL.....	199
<i>Paweł MAŚLAK, Jerzy CZMOCHOWSKI, Tadeusz SMOLNICKI</i>	
ANISOTROPY OF PERIODIC MICROSTRUCTURE IN MODELS OF UNIDIRECTIONAL COMPOSITE MATERIALS.....	201
<i>Robert ZEMČÍK, Hana ZEMČÍK, Tomáš KROUPA</i>	
ESTIMATIONS OF THE SHIP HULL OSCILLATIONS .....	203
<i>Dumitru LUPAŞCU, Ionel CHIRICĂ, Elena-Felicia BEZNEA, Mihaela BARCAN (SAVIN)</i>	
SHIPS'S HULL STRUCTURAL SAFETY ESTIMATION.....	205
<i>Dumitru LUPAŞCU, Ionel CHIRICĂ, Liviu-Dan STOICESCU, Mihaela BARCAN (SAVIN)</i>	
FINITE ELEMENT STUDY ON THE STRESS STATE ACROSS THE THICKNESS OF A CURVED LAMINATE.....	207
<i>Marius Nicolae BABA</i>	
<b>AUTHOR INDEX.....</b>	<b>209</b>

## FOREWORD

Each year since 1984, the Danubia-Adria Symposium on Advances in Experimental Mechanics brings together internationally recognized experts and young researchers in an effort to exchange ideas in different topics having as common link Experimental Mechanics. Since the beginning, this Symposium was a platform for establishing connections between different research groups trying to establish future scientific collaboration and an agora where faculty members, students, scientists, researchers, engineers and industrial experts present and discuss the status and impact of modern technology and development in the field of experimental mechanics.

In 2018, the 35th Danubia Adria Symposium on Advances in Experimental Mechanics is to be held between September 25 – 28 in the wonderful mountain resort Sinaia, Romania.

The Book of Abstracts of the proceedings includes 97 papers, which have been selected and accepted after peer-review by the Scientific Committee, formed by the delegates of the eleven DAS member countries – Austria, Croatia, Czech Republic, Germany, Hungary, Italy, Poland, Romania, Serbia, Slovakia, and Slovenia.

The papers are organized in five sections:

- Structural analysis
- Materials characterization and testing
- Biomechanics
- Practical applications/case-studies/instrumentation
- Numerical methods

The present volume emphasizes the actual trends which are given to the development of methods and models that account for and integrate physical phenomena taking place on multiple scales. These include complex processes such as the evolution of the meso- and micro-structure of the material during loading, and if these phenomena could be accounted for, then their influence on the macroscopic constitutive behavior of materials could be also predicted, thus being able to create new, exceptional materials. While this perspective is fascinating, the current state-of-the-art falls short from attaining this goal. The better understanding of phenomena where large populations of defects - such as dislocations - interact in highly non-linear ways and the consideration of large deformations can lead to the creation of improved constitutive models of the materials' behavior to be observed macroscopically.

Finally, it is important to underline that, with the 2018 Romanian edition of the Symposium, the Danubia Adria Society on Experimental Methods proudly announces its 35th anniversary!

We wish all the participants to have a high level of scientific discussions and to enjoy the beauty of the Romanian mountains.

The Editors,

Professor Ștefan Dan Pastramă

Professor Dan Mihai Constantinescu

## EXPERIMENTAL DETERMINATION OF STRAIN HARDENING EXPONENT FOR STRENX 700

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### 1. Introduction

The most common material today in all aspects of daily life is steel. Its history is very rich, but it can be said and the future, although we are witnessing of increasing usage of new materials in the present. Many world grooving economies, as well as those of the future, owe their progress to a large part of the development and consumption of steel and its products. The development of steel has created an opportunity for manufacturers to produce a wide range of steels with different characteristics to suit the intended use, by combining the small percentage quantity of carbon with other alloying elements. The choice of adequate material for projected part depends on its ability to respond to the established requirements regarding the functional durability to the load it is exposed to, as well as the possibility of making them according to the given dimensions.

During certain technological processes of production of parts and exploitation in extreme conditions like high temperatures, knowing the behavior of the material and its mechanical characteristics in these conditions is necessary. For ductile materials, reduction in strength and additional increases ductility are coming with increasing temperature. This behavior of the materials is the result of the influence of the temperature on its deformation. In order to determine the characteristics of the material in this case, it is necessary to perform material testing at elevated temperatures

In this paper, material characteristic of high strength steel STRENX 700 was studied experimentally at elevated temperature.

### 2. Testing at elevated temperature

The tests at elevated temperature consist in assessing the behavior and determining the

mechanical properties of the material under load. Three basic test methods are distinguished [1]:

- Short-term heating (tensile testing, compressing, bending, impact strength, etc.),
- Long-term heating (creeping, relaxation, etc.),
- Short-term and long-term heating after long-term heating at elevated temperatures.

Tensile testing at elevated temperatures over 35 °C is carried out in accordance with a procedure that basically coincides with the test procedure standard for tensile at room temperature. The methodology for testing of metallic materials at elevated temperatures is defined by the standards ISO 6892-2 [2], ASTM E21-17 [3]. The simplest form of the equation of the hardening curve in the case of uniaxial tension, without influence of temperature and strain rate, can be written in the form [4]

$$\sigma = K(\varepsilon_p)^n \quad (1)$$

where  $n$  is the strain hardening exponent and  $K$  is coefficient of proportionality. A much more adequate form of equation for strain hardening is variation of Ramberg-Osgood equation in form [5]

$$\sigma = \sigma_{iy} + C_y(\varepsilon_p)^{n_y} \quad (2)$$

in which  $C_y$  and  $n_y$  represent material constant.  $\sigma_{iy}$  is yield stress. These material constants can be determined from the expressions

$$C_y = \frac{R_m e^n - R_p}{\frac{R_m e^n}{n} - R_p} \quad (3)$$

$$n_y = \frac{R_m e^n}{R_m e^n - R_p} n.$$

in which  $R_p$  is yield stress and  $R_m$  is ultimate strength.

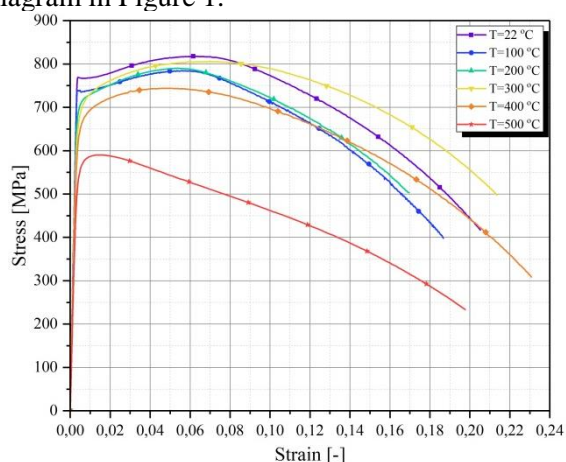
### 3. Methodology of tensile testing at elevated temperatures

Uniaxial tension at elevated temperature was carried out at the Center for Engineering Software and Dynamic Testing at the Faculty of Engineering Sciences, University of Kragujevac, according to standard ISO 6892-2 [2]. The testing program includes the testing of mechanical characteristics at five temperatures from 100 °C to 500 °C, including room temperature. By optical scanning of the samples after fracture and by placing separate parts in contact by matching the fractures surfaces, a digital reconstruction of the specimen geometry was performed during the test at the time of the breakage. On that way, the actual fracture deformations were determined.

All tests were performed on universal servo-hydraulic machine SHIMADZU servopulser EV101K3-070-0A. For measuring of strain at high temperature, extensometer EPSILON 3548-025M-050-ST was used which was installed in the furnace in a horizontal position. The selected strain rate is  $5 \cdot 10^{-4} s^{-1}$ , which corresponds to the velocity of the cross head of 0.02 mm/s. Optical measurements were realized using the optical measuring device ATOS COMPACT SCAN 5M, which basically represents a contactless measuring system for digitizing the complete geometry of visible surfaces on objects of different sizes and complexities. Measuring volume of optical device was 300/MV300.

### 4. Results and discussion

The summarized results are shown in the diagram in Figure 1.



**Fig. 1.** Comparative overview of test results for each temperature

It is concluded that at temperatures exceeding 400 °C there is a sudden drop in the strength of

materials for both types of test tube. Also, it is noticeable that at temperatures of 200 °C and 300 °C the values of the stress are greater than the value corresponding to the room temperature. The temperature range in which this phenomenon occurs is known as the *blue brittle* region. Table 1 shows experimental determined hardening parameters.

**Table 1.** Experimental determined hardening parameters for both form of equation for STREN X700

T [°C]	$\sigma = K \varepsilon^n$		$\sigma = \sigma_{yy} + C_y \varepsilon^{n_y}$		
	$n$	$K$ [MPa]	$\sigma_{yy} = R_e$ [MPa]	$C_y$ [MPa]	$n_y$
22	0,05094	992,67	767,38	378,1	0,4708
100	0,04616	936,61	735,68	333,7	0,4401
200	0,05600	975,84	710,53	367,6	0,3742
300	0,06277	1015,74	692,84	407,3	0,3259
400	0,05008	908,64	657,15	319,4	0,3132
500	0,01893	652,04	559,30	123,0	0,2699

### 5. Conclusions

This paper has presented an experimental determination of strain hardening parameters for high strength steel STRENX 700 at elevated temperatures. By increasing the temperature, the material characteristics like strength and elongation are changed, especially at 400 °C and higher temperatures. The testing procedure was performed using of special measurement device, servo-hydraulic SHIMADZU servopulser.

### Acknowledgements

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