



**University of Banja Luka
Faculty of Mechanical Engineering**



DEMI 2021

**15th International Conference on
Accomplishments in Mechanical and
Industrial Engineering**

PROCEEDINGS



Banja Luka, 28 - 29 May 2021

University of Banja Luka
Faculty of Mechanical Engineering

**PROCEEDINGS
DEMI 2021**

Banja Luka, May 2021

15th INTERNATIONAL CONFERENCE ON ACCOMPLISHMENTS IN MECHANICAL AND INDUSTRIAL ENGINEERING

DEMI 2021

Supported by:

MINISTRY OF SCIENTIFIC AND TECHNOLOGICAL DEVELOPMENT,
HIGHER EDUCATION AND INFORMATION SOCIETY OF THE REPUBLIC OF SRPSKA

Organizer and publisher:

FACULTY OF MECHANICAL ENGINEERING
UNIVERSITY OF BANJA LUKA

Co-organizer:

FACULTY OF MECHANICAL ENGINEERING,
UNIVERSITY OF NIŠ, SERBIA

FACULTY OF MECHANICAL ENGINEERING PODGORICA,
UNIVERSITY OF MONTENEGRO, MONTENEGRO

FACULTY OF ENGINEERING,
HUNEDOARA, ROMANIA

FACULTY OF ENGINEERING RESITA,
BABEŞ-BOLYAI UNIVERSITY, ROMANIA

For publisher:

Full. Prof. Aleksandar Milašinović, PhD

Editor in chief:

Assoc. Prof. Stevo Borojević, PhD

Executive editor:

Biljana Prochaska, MSc

ORGANIZING COMMITTEE

Chairman of the Organizing Committee: Assoc. Prof. Stevo Borojević, PhD, PhD, Faculty of Mechanical Engineering, University of Banja Luka

Full. Prof. Darko Knežević, PhD

Full. Prof. Aleksandar Milašinović, PhD

Assoc. Prof. Zorana Tanasić, PhD

Full. Prof. Igor Vušanović, PhD (Podgorica),

Assoc. Prof. Dejan Mitrović, PhD (Niš),

Assoc. Prof. Sorin Ioan Deaconu PhD, (Hunedoara, Rumunija),

Lecturer Relu Costel Ciubotariu, PhD (Rešica, Rumunija),

Assist. Prof. Branislav Sredanović, PhD

Assist. Prof. Bojan Knežević, PhD

Assist. Prof. Milovan Kotur, PhD

Sen. Assist. Saša Laloš, MSc

Sen. Assist. Danijela Kardaš, MSc

Sen. Assist. Gordana Tošić, MSc

Assist. Saša Tešić, MSc

EFL Lecturer Sanja Maglov, MSc

Biljana Prochaska, MSc

Boro Marić, BSc

Nedeljka Sladojević Putnik, BSc

Milivoj Stipanović.

SCIENTIFIC COMMITTEE

Chairman of the Scientific Committee: Prof. Đorđe Čiča, PhD, Faculty of Mechanical Engineering, University of Banja Luka

Prof. Darko Knežević, PhD, Faculty of Mechanical Engineering, University of Banja Luka; Prof. Radivoje Mitrović, PhD, Faculty of Mechanical Engineering, University of Belgrade; Prof. Vlastimir Nikolić, PhD, Faculty of Mechanical Engineering, University of Niš; Prof. Nenad D. Pavlović, PhD, Faculty of Mechanical Engineering, University of Niš; Prof. Igor Vušanović, PhD, Faculty of Mechanical Engineering Podgorica, University of Montenegro; Prof. Gelu Ovidiu Tirian, PhD, University Politehnica Timisoara, Romania; Prof. Gilbert-Rainer GILLICH, PhD, Faculty of Engineering Resita, Babeş-Bolyai University; Prof. Dejan Lukić, PhD, Faculty of Technical Sciences, University of Novi Sad; Prof. Saša Živanović, PhD, Faculty of Mechanical Engineering, University of Belgrade; Prof. Mijodrag Milošević, PhD, Faculty of Technical Sciences, University of Novi Sad; Prof. Aleksandar Milašinović, PhD, Faculty of Mechanical Engineering, University of Banja Luka; Prof. Izet Bjelonja, PhD, Faculty of Mechanical Engineering, University of Sarajevo; Senior Researcher Aleksander Michailov, PhD, OAO NPO "Saturn", Russia; Prof. Dorian Nedelcu, PhD, Faculty of Engineering Resita, Babeş-Bolyai University; Assist. Prof. Alexander Remizov Evgenyevich, PhD, Rybinsk State Aviation Technical University, Russia; Prof. Milan Zeljković, PhD, Faculty of Technical Sciences, University of Novi Sad; Prof. Franci Pušavec, PhD, Faculty of Mechanical Engineering, University of Ljubljana; Prof. Miodrag Manić, PhD, Faculty of Mechanical Engineering, University of Niš; Prof. Mileta Janjić, PhD, Faculty of Mechanical Engineering Podgorica, University of Montenegro; Assist. Prof. Davorin Kramar, PhD, University of Ljubljana, Slovenia; Prof. Simo Jokanović, PhD, Faculty of Mechanical Engineering, University of Banja Luka; Prof. Gordana Globočki-Lakić, PhD, Faculty of Mechanical Engineering, University of Banja Luka; Prof. Ardelean Erika, PhD, University Politehnica Timisoara, Romania; Prof. Petar Gvero, PhD, Faculty of Mechanical Engineering, University of Banja Luka; Prof. Slobodan Lubura, PhD, Faculty of Electrical Engineering, University of East Sarajevo; Prof. Sanda Midžić – Kurtagić, PhD, Faculty of Mechanical Engineering, University of Sarajevo; Assist. Prof. Srđan Vasković, PhD, Faculty of Mechanical Engineering, University of East Sarajevo; Prof. Dragica Milenković, PhD, Faculty of Mechanical Engineering, University of Niš; Prof. Bratislav Blagojević, PhD, Faculty of Mechanical Engineering University of Niš; Prof. Milan Radovanović, PhD, Faculty of Mechanical Engineering, University of Belgrade; Prof. Dragoslava Stojiljković, PhD, Faculty of Mechanical Engineering, University of Belgrade; Prof. Nebojša Manić, PhD, Faculty of Mechanical Engineering, University of Belgrade; Prof. Dunja Martinović, PhD, Faculty of Mechanical Engineering, University of Sarajevo; Prof. Milan Lečić, PhD, Faculty of Mechanical Engineering, University of Belgrade; Prof. Neven Duić, PhD, Faculty of Mechanical Engineering and Naval Architecture, University of Zagreb; Prof. Vojislav Novaković, PhD, NTNU, Norway;

Prof. Milan Rackov, PhD, Faculty of Technical Sciences, University of Novi Sad; Prof. Mirko Blagojević, PhD, Faculty of Engineering Sciences, University of Kragujevac; Prof. Nataša Trišović, PhD, Faculty of Mechanical Engineering, University of Belgrade; Prof. Mladomir Milutinović, PhD, Faculty of Technical Science, University of Novi Sad; Prof. Dražan Kozak, PhD, University of Josip Juraj Strossmayer in Osijek, Croatia; Prof. Predrag Kozić, PhD, Faculty of Mechanical Engineering, University of Niš; Prof. Dragan Milčić, PhD Faculty of Mechanical Engineering; University of Niš; Prof. Radoslav Tomović, PhD; Faculty of Mechanical Engineering Podgorica; University of Montenegro; Prof. Janko Jovanović, PhD; Faculty of Mechanical Engineering Podgorica; University of Montenegro; Prof. Nebojša Radić, PhD; Faculty of Mechanical Engineering; University of East Sarajevo; Prof. Valentina Golubović – Bugarski, PhD; Faculty of Mechanical Engineering; University of Banja Luka; Prof. Strain Posavljak, PhD; Faculty of Mechanical Engineering; University of Banja Luka; Prof. Dong Leiting, PhD; Beijing University of Aeronautics & Astronautics; China; Prof. Atul Bhaskar, PhD; University of Southampton; United Kingdom; Assist. Prof. Milan Rakita, PhD; Perdue University; USA; Prof. Halil Caliskan, PhD; Bartın University; Turkey; Prof. Socalici Ana, PhD; University Politehnica Timisoara; Romania; Prof. Milan Tica, PhD; Faculty of Mechanical Engineering; University of Banja Luka; Prof. Milan Bajić, PhD; Faculty of Mechanical Engineering; University of Niš; Prof. Zoran Bučevac, PhD; Faculty of Mechanical Engineering; University of Belgrade; Prof. Radiša Jovanović, PhD; Faculty of Mechanical Engineering; University of Belgrade; Prof. Aleksandar Sedmak, PhD; Faculty of Mechanical Engineering; University of elgrade; Prof. Branko Blanuša, PhD; Faculty of Electrical Engineering; University of Banja Luka; Prof. Marina Mijanović Markuš, PhD; Faculty of Mechanical Engineering Podgorica; University of Montenegro; Prof. Miroslav Rogić, PhD; Faculty of Mechanical Engineering; University of Banja Luka; Prof. Dejan Mitrović, PhD; Faculty of Mechanical Engineering; University of Niš; Prof. Goran Janevski, PhD; Faculty of Mechanical Engineering; University of Niš; Prof. Uroš Karadžić, PhDFaculty of Mechanical Engineering Podgorica; University of Montenegro; Prof. Milan Petrović, PhD; Faculty of Mechanical Engineering; University of Belgrade; Prof. Predrag Cosić, PhD; University of Zagreb; Croatia; Prof. Deaconu Sorin, PhD; University Politehnica Timisoara; Romania; Prof. Bordeasu Ilare, PhD; University Politehnica Timisoara; Romania; Prof. Zdravko Milovanović, PhD; Faculty of Mechanical Engineering; University of Banja Luka; Prof. dr Vinko Babić, PhD; Faculty of Mechanical Engineering; University of Banja Luka; Prof. Jovanka Lukić, PhD; Faculty of Engineering Sciences; University of Kragujevac; Prof. Dragan Taranović, PhD; Faculty of Engineering Sciences; University of Kragujevac; Prof. Goran Petrović, PhD; Faculty of Mechanical Engineering; University of Niš; Prof. Radoje Vučadinović, PhD; Faculty of Engineering Sciences; University of Kragujevac; Prof. Snežana Petković, PhD; Faculty of Mechanical Engineering; University of Banja Luka; Prof. Miodrag Hadžistević, PhD; Faculty of Technical Sciences; University of Novi Sad; Prof. Milorad Pantelić, PhD; Technical Faculty Čačak; University of Kragujevac; Prof. Bratislav Blagojević, PhD; Faculty of Mechanical Engineering; University of Niš; Prof. Peđa Milosavljević, PhD; Faculty of Mechanical Engineering; University of Niš; Prof.

Jelena Jovanović, PhD; Faculty of Mechanical Engineering Podgorica; University of Montenegro; Prof. Mladen Todić, PhD;; Faculty of Mechanical EngineeringUniversity of Banja Luka; Prof. Milija Krajišnik, PhD; Faculty of Mechanical Engineering; University of East Sarajevo; Prof. Ilija Čosić, Emeritus; Faculty of Technical Sciences; University of Novi Sad; Prof. Zorana Tanasić, PhD; Faculty of Mechanical Engineering; University of Banja Luka; Prof. Mirko Soković, PhD, University of Ljubljana, Slovenia; Prof. Miroslav Bobrek, PhD; Faculty of Mechanical Engineering; University of Banja Luka; Prof. Goran Janjić, PhD; Faculty of Mechanical Engineering; University of Banja Luka; Prof. Igor Budak, PhD; Faculty of Technical Sciences; University of Novi Sad; Prof. Tiomir Latinović, PhD; Faculty of Mechanical Engineering; University of Banja Luka; Prof. Sead Pašić, PhD; Faculty of Mechanical Engineering, "Džemal Bijedić"; University in Mostar; Prof. Borut Kosec, PhD; Faculty of Natural Sciences and Engineering; University of Ljubljana; Prof. Darko Bajić, PhD; Faculty of Mechanical Engineering Podgorica; University of Montenegro; Prof. Dragoslav Dobraš, PhD; Faculty of Mechanical Engineering; University of Banja Luka; Prof. Kiss Imre, PhD; University Politehnica Timisoara; Romania; Senior Scient.Eng. Milica Grahovac, PhD; Lawrence Berkeley National Laboratory USA; Prof. Doina Frunzaverde, PhD; Faculty of Engineering Resita; Babeş-Bolyai niversity; Prof. Calin Octavian Miclosina, PhD; Faculty of Engineering Resita; Babeş-Bolyai University; Prof. Gordana Stefanovic, PhD; Faculty of Mechanical Engineering; University of Niš.

CONTENT

KEYNOTE LECTURE	1
1. PROGRAMMING OF MACHINE TOOLS AND ROBOTS FOR MACHINING USING STEP-NC IN THE ERA OF INDUSTRY 4.0 Saša Živanović, Nikola Slavković	3
2. RECENT TRENDS IN ENERGY EFFICIENT AC MOTOR DRIVES Darko Marčetić	27
3. COMPARATIVE STUDIES ON THE MICROSTRUCTURE AND CORROSION BEHAVIOUR OF FORGED AND SLM PROCESSED 316L STAINLESS STEEL D. Woelk, N. Kazamer, G. Margineana	36
<hr/>	
PRODUCTION AND COMPUTER-AIDED TECHNOLOGIES	43
1. IRONING PROCESS IN CONDITIONS OF CONSTANT AND VARIABLE LATERAL FORCE S. Djacic, S. Aleksandrovic, D. Arsic, M. Delic, V. Lazic	45
2. POROSITY DISTRIBUTION IN METAL INJECTION MOLDED PARTS Samir Butković, Emir Šarić, Muhamed Mehmedović	51
3. 3D PRINTING: TECHNOLOGY, MATERIALS, AND APPLICATIONS IN THE MANUFACTURING INDUSTRY S. Đurović, D. Lazarević, Ž. Šarkoćević, M. Blagojević, J. Stanojković	55
4. EFFECTS OF SHAPE OPTIMIZATION ON THE 10 BAR TRUSS EXAMPLE N. Petrovic, N. Kostic, N. Marjanovic	61
5. EXPERIMENTAL RESEARCH OF SURFACE ROUGHNESS IN POWDER MIXED ELECTRIC DISCHARGE MACHINING D. Rodic, M. Gostimirovic, M. Sekulic, B. Savkovic, N. Kulundzic, A. Aleksić	65
6. ANALYSIS OF CUTTING FORCES IN HYBRID TURNING AIDED BY GAS COMBUSTION HEATING OF WORKPIECE B. Sredanović, Đ. Čiča, S. Borojević, S. Tešić, D. Kramar	71
7. ADVANCED METAL FORMING TOOLS AS A MAIN LINK OF DIGITAL MANUFACTURING Ilić Jovica, Milutinović Mladomir, Krašnik Milija, Marković Milisav	77

8. IMPROVEMENT OF BRAKE TRIANGLE THROUGH APPLICATION OF REVERSE ENGINEERING AND RAPID PROTOTYPING P. Đekić, B. Milutinović, M. Ristić, M. Pavlović, M. Nikolić	81
9. ENERGY CONSUMPTION MODEL OF THE FACE MILLING S. Tesic, Dj. Cica, M. Zeljkovic, S. Borojevic, B. Sredanovic , G. Jotic	89
10 MODERN APPROACH IN PROCESS PLANNING AND OPTIMIZATION OF THE PRODUCT MANUFACTURING D. Lukić, M. Milošević, R. Čep, I. Kuric, M. Kljunović, M. Zagoričnik	94
11 EFFECT OF VARIOUS FLUID FLOW ON TEMPERATURE OF AN ANGULAR CONTACT BALL BEARINGS IN MOTORIZED SPINDLE M. Knežev, M. Zeljković, C. Mlađenović, H. Smajić, A. Stekolschik, A. Živković	102
12 KNEE PROSTHESIS BIOMATERIAL SELECTION BY USING MCDM SOLVER D. Petković, M. Madić, G. Radenković	107
13 AN OPEN ARCHITECTURE CONTROL SYSTEM FOR MULTI-AXIS WOOD CNC MACHINING CENTER S. Živanović, Z. Dimić, A. Rakić, M. Knežević, S. Mitrović	113

ENERGETICS AND THERMAL ENGINEERING	121
1. MONITORING OF THERMAL STRESSES OF HOT WATER BOILER TUBE PLATE IN REGIME OF STARTING UP Dragoljub Živković, Milena Rajić, Milan Banić, Marko Mančić	123
2. PERSPECTIVES OF HYDROPOWER POTENTIALS IN REPUBLIKA SRPSKA O. Kašiković, D. Golubović, D. Milić	133
3. COMPUTATIONAL INVESTIGATION OF HOT AIR GENERATION SYSTEM USING PELLETS FOR DRIVING AN ABSORPTION PROCESS M. Ilić, V. Stefanović, S. Pavlović, M. Grozdanović, G. Ilić	141
4. REVIEW OF SOLAR DISH STIRLING ENGINES FOR MICRO-COGENERATION M. Grozdanović, V. Stefanović, S. Pavlović, M. Laković-Paunović, M. Ilić, N. Tomić	147
5. INFLUENCE OF BUILDING ENVELOPE ON BUILDING ENERGY CONSUMPTION J. Skerlić, D. Nikolić, J. Radulović, A. Radojević, M.Djordjević, A.Mišković	153

6. EXPERIMENTAL INVESTIGATION OF HYDROGEN ENGINE WORKING CYCLE WITH A LEAN MIXTURE I. Grujić, N. Stojanović, A. Davinić, R. Pešić	159
7. INTEGRATION OF LARGE-SCALE HEAT PUMPS IN THE DISTRICT HEATING SYSTEM OF SKOPJE Igor Shesho, Done Tashevski, Risto Filkoski, Monika Uler-Zefikj	163
8. POSSIBILITY FOR ENERGY SAVING IN SERBIAN BUILDING WITH PHOTOVOLTAIC-THERMAL COLLECTORS D. Nikolić, J. Skerlić, J. Radulović, V. Šušteršić, A. Radojević, I. Terzić	173
9. EXPERIMENTAL INVESTIGATIONS OF FSI MECHANISMS IN PIPELINE SYSTEMS R. Brđanin, U. Karadžić, A. Bergant, J. Ilić	180
10. THE USE OF PASSIVE TECHNIQUES TO IMPROVE HEAT TRANSFER IN PELLET STOVE M. Jovčevski, M. Laković, F. Stojkovski, M. Jovčevski, M. Mančić, S. Pavlović	185
11. THE IMPACT OF THERMAL POWER PLANTS ON RIVER THERMAL POLLUTION -A CASE STUDY M. Laković, M. Jovčevski, F. Stojkovski, V. Stefanović, M. Mančić, M. Rajić	192
12. NUMERICAL INVESTIGATION OF CENTRIFUGAL PUMP WITH CYLINDRICAL BLADES AND DIFFERENT BLADE WRAP ANGLE J. Bogdanović, Jovanović, Ž. Stamenković, M. Kocić, J. Petrović	199
13. DESIGN OF THE AIR CONDITIONING SYSTEM IN THE DATA CENTER S. Stavreva, M. Serafimov, C. Dimitrieska, K. Popovski	205
14. THE USE FLAT PLATE COLLECTORS IN A PUMPED THERMAL ENERGY STORAGE LATENT SYSTEM S. Pavlović, E. Bellos, V. Stefanović, M. Ilić, M. Grozdanović, C. Tzivanidis	210
15. ENERGY MANAGEMENT TO LOW-CARBON CITIES: THE EXAMPLE OF THE CITY OF KRAGUJEVAC A. Radojević, D. Nikolić, J. Skerlić, J. Radulović	216
16. ANALYSIS OF SEASONAL DEVIATIONS INFLUENCE ON AIR-COOLED CONDENSER PERFORMANCES J. Škundrić, P. Živković, D. Mitrović, M. Vukić, D. Đurica, B. Bačić	222

17. DOMESTIC WASTEWATER TREATMENT IN THE RURAL AREAS OF THE REPUBLIC OF SERBIA N. Aleksić, V. Šušteršić, J. Nikolić, N. Rakić, D. Gordić	229
18. OPTIMIZATION OF THE COOLING SYSTEM OF THE REFRIGERATED DISPLAY CASE IN THE SUPERMARKET Ivan Rajić, Diana Bogdan, Petar Gvero	237
19. INFLUENCES ON URBAN AIR QUALITY IN THE CITY OF NIŠ P. Živković, M. Tomić, J. Janevski, M. Vukić, B. Radovanović	242
<hr/>	
MECHANICS AND DESIGN	251
1. COMPARATIVE FREE VIBRATION ANALYSIS OF FG PLATE AND FG PLATE RESTING ON AN ELASTIC FOUNDATION D. Čukanović, D. Milosavljević, G. Bogdanović, A. Radaković, N. Velimirović	253
2. PROPAGATION OF ELASTIC WAVES IN ISOTROPIC AND ANISOTROPIC MEDIA A. Radaković, D. Milosavljević, G. Bogdanović, D. Čukanović, N. Velimirović	258
3. SOLVING NONLINEAR PROBLEMS IN MECHANICS USING SIMULATION I. Terzic, M. Todorovic, S. Aleksandrov, G. Miodragovic	265
4. GEARS REPLACEMENT OF MINUTEMAN COVER DRIVE PLANETARY GEAR TRAIN J. Stefanović-Marinović, S. Troha, Ž. Vrcan, K. Marković, A. Šoljić	271
5. ESTIMATION OF THE REMAINING LIFE OF THE HIGH PRESSURE PIPELINE IN THE THERMAL POWER PLANT K. Maksimović, S. Posavljak, M. Maksimović, I. Vasović Maksimović	276
6. INFLUENCE OF CYCLOID DISK PROFILE CORRECTION ON CONTACT FORCE T. Mačkić, N. Marjanović, G. Jotić, M. Tica, Ž. Đurić	282
7. UPRIGHT AND FRAME PROTECTIVE COMPONENTS OF PALLET RACKING R. Vujanac, N. Miloradovic, L. Petrovic, P. Zivkovic	286
8. STRUCTURAL FEM ANALYSIS OF AN AIRCRAFT PISTON ENGINE CYLINDER ASSEMBLY AT ELEVATED TEMPERATURE N. Vučetić, R. Antunović, B. Krstić, D. Jeremić	291
9. FATIGUE ENDURANCE ANALYSIS OF A SURFACE STRESS RAISER Slobodanka Boljanović, Strain Posavljak, Stevan Maksimović	299

MECHATRONICS	305
1. UPGRADING OF THE HYDRAULIC SYSTEM BY INSTALLING A FREQUENCY CONVERTER	307
J. Eric Obucina, S. Stankovski, G. Ostojic, S. Aleksandrov	
2. A NEW CONCEPT OF ROBOTIC PLANT PROTECTION IN GREENHOUSES	313
B. Z. Knezevic, A. Gojkovic, Z. Gajic, S. Mitric	
<hr/>	
AUTOMOTIVE AND TRANSPORTATION ENGINEERING	321
1. EXPERIMENTAL DETERMINATION OF THERMAL STRESSES DISK BRAKES IN DEPENDING FROM THE BRAKING PRESSURE AND VEHICLE SPEED	323
N. Stojanović, I. Grujić, J. Glišović	
2. POSSIBILITY OF IMPLEMENTING THE LEAN SIX SIGMA CONCEPT ON LOGISTICS PROCESSES	330
N. Simić, A. Stanković, I. Mačužić, G. Petrović	
3. AN OVERVIEW OF NON-EXHAUST BRAKE EMISSION MEASURING METHODS	339
S. Vasiljević, J. Glišović, N. Stojanović, I. Grujić	
4. APPLICATION OF HYBRID COMPOSITES BASED ON ZA27 ALLOY IN AUTOMOTIVE INDUSTRY	349
D. Miloradović, N. Miloradović, J. Glišović, B. Stojanović, R. Vujanac	
<hr/>	
MATERIALS SCIENCE	355
1. OPTIMIZATION OF HYBRID ZA-27 NANOCOMPOSITES USING ANOVA AND ANN ANALYSIS	357
S. Gajević, S. Miladinović, O. Güler, H. Çuvalci, N. Miloradović, B. Stojanović	
2. THERMAL PROPERTIES OF ARMOUR STEEL PROTAC 600	363
M. Lešnjak, B. Kosec, B. Karpe, G. Janjić, M. Gojić, J. Bernetić, G. Kosec	
3. THE MATERIAL SELECTION OF THE HEATING PLATES USED IN THE VULCANIZATION PROCESS OBTAINED USING DIFFERENT MCDM METHODS	367
J. Mihajlović, G. Petrović, D. Ćirić, M. Madić	

4. HIGH STRENGTH LOW-ALLOY STEELS IMPACT TOUGHNESS ASSESSMENT AT DIFFERENT TEST TEMPERATURES S. Bulatović, V. Aleksić, Lj. Milović, B. Zečević	375
5. CAVITATION EROSION BEHAVIOR OF ALUMINIUM BASED ALLOYS M. Čosić, S. Boljanović, M. Dojčinović	379
6. INFLUENCE OF THE POLYMER MATRIX TYPE ON CAVITATION RESISTANCE OF COMPOSITES M. Dojčinović, M. Pavlović, S. Jezdimirović, B. Purić, A. Cvetković	383

QUALITY AND ECOLOGY	387
1. ENERGY MANAGEMENT SYSTEM APPLICATION IN HEALTHCARE Milena Rajić, Rado Maksimović, Peđa Milosavljević, Dragan Pavlović	389
2. DUST PARTICLES EMISSIONS AT STEEL CUTTING AND WELDING PROCESSES L. Cigić, B. Kosec, M. Ilić Mićunovć, D. Klobčar, Z. Tanasić, B. Karpe, A. Nagode	399
3. ANALYSIS OF ENERGY SAVING OPPORTUNITIES IN THE BUILDING, TRANSPORT AND PUBLIC LIGHTING SECTORS IN LOCAL COMMUNITIES H. Muratović, S. Midžić Kurtagić, S. Arnaut, F. Čorović, E. Manić	405
4. STRATEGIC ANALYSIS OF THE POSSIBILITY OF STARTING THE PRODUCTION OF FAST - GROWING PAULOWNIA TREE G. Janjić, M. Radaković, Z. Tanasić, B. Kosec, D. Kardaš Ančić	415
5. BUSINESS PROCESS IMPROVEMENT IN THE AUTOMOTIVE INDUSTRY - QUALITY METHODS AND TOOLS Z. Tanasić, A. Jokić, G. Janjić, M. Bobrek, B. Kosec	423
6. COMPARATIVE STUDY OF DIFFERENT OPTICAL COORDINATE MEASUREMENT SYSTEMS G. Jotić, B. Štrbac, S. Tešić, M. Hadžistević	431
7. KNOWLEDGE MANAGEMENT AS A TOOL FOR MANAGEMENT QUALITY IMPROVEMENT M. Bobrek, Z. Tanasic, G. Janjic, K. Macanović	436
8. CONTAMINANTS IN USED ENGINE OIL AND THEIR IMPACT ON THE ENVIRONMENT AND HUMAN HEALTH S. Rațiu, A. Josan, V.G. Cioată, I. Kiss	440

MAINTENANCE OF ENGINEERING SYSTEMS AND OCCUPATIONAL SAFETY ENGINEERING	445
1. THE INFLUENCE OF THE APPLICATION OF TECHNICAL DIAGNOSTIC ON THE EFFICIENCY OF THE INDUSTRIAL SYSTEM D. Branković, Z. Milovanović	447
2. OCCUPATIONAL INJURY ANALYSIS ACCORDING TO THE INJURED PART OF THE BODY IN THE FUNCTION OF RISK MANAGEMENT Msc Mile Vajkić, PhD Biljana Vranješ, PhD Evica Stojiljković	451
3. EXPOSURE OF PRODUCTION WORKERS TO STRESS K. Mijanović, M. Jukić, J. Mijanović-Jukić, J. Kopač	458
4. ANALYSIS OF THE CAUSES OF OCCUPATIONAL INJURIES IN A PRODUCTION SYSTEM – A CASE STUDY A. Helvida, L. Haznadarević, B. Vranješ, D. Adamović, E. Stojiljković	464

Influence of building envelope on building energy consumption

J. Skerlić^a, D. Nikolić^b, J. Radulović^b, A. Radojević^b, M. Djordjević^a, A. Mišković^c

^aUniversity of Pristina in Kosovska Mitrovica; Faculty of Technical Sciences, Knjaza Milosa 7, 38220 Kosovska Mitrovica, Serbia

^bUniversity of Kragujevac, Faculty of engineering; Sestre Janjic 6, 34000 Kragujevac, Serbia

^c Academy of professional studies Šumadija; Trg topolivaca 4, 34000 Kragujevac, Serbia

Abstract

The query of energy stability has become the key query of the world economic and social system in the last few years. In addition to its high development and evolution of its relationship to energy security, the EU also faces with the problem of environmental pollution, global warming and climate changes. For several decades, it has been recognized that renewable energy sources are the main support of the energy independence of the world in the future.

Extensive efforts have been made to reduce CO₂ emissions generated by the intensive combustion of fossil fuels, to meet the growing energy needs of humanity. Continuous adoption of numerous directives in EU countries leads to the reduction of existing environmental imbalances on Earth, as well as greater energy efficiency.

The building envelope is a critical component for energy losses and heating energy consumption. So it is very important to design energy efficient buildings or implement the principles for improvement energy efficiency of already existing buildings. Paper shows the real consumption of primary and final energy in Serbian building, with variable thermal insulation thickness and different windows. A comparative analysis has showed that the improvement of the building envelope can greatly contribute to the improvement of building energy efficiency and reduction of energy consumption. The investigated building was located in Kragujevac, Serbia. The building is simulated in software EnergyPlus, while Open Studio plug-in Google SketchUp was used for building design. The paper also shows the building energy rate, depending on the thermal insulation thickness.

Keywords building, thermal insulation, window, simulation, energy efficiency

1. INTRODUCTION

Energy resources and their utilization relate to sustainable development. In attaining sustainable development, increasing the energy efficiencies of processes utilizing sustainable energy resources plays an important role. Humanity is in constant researching of new energy sources that would cover the growing energy needs. Many sources indicate that the construction sector has a high level of energy consumption, which is 20-40% of total energy

consumption, which means that we have a high level of CO₂ emissions of about 36%. Therefore, we should strive to improve the energy efficiency of the building. The EU obliges its members to continuously increase energy efficiency by adopting numerous directives in order to achieve greater energy efficiency and reduce existing environmental imbalances on Earth.

In Serbia, the building sector consumes more than 50% of the total energy consumption [1]. Heating systems in Serbia consume 60% of total

energy consumption [2]. The main reason for this is a large number of energy inefficient buildings in Serbia. For this reason, it is necessary to explore all aspects of energy consumption. The building envelope is one of the critical components for energy losses and heating energy consumption. So it is very important to design energy efficient buildings or implement the principles for improvement energy efficiency of already existing buildings.

The paper represents an energy analysis of a single - family residential building for three cases, with a small thickness of the insulation layer and ordinary single glazed windows, with a larger thickness of the insulation layer and with the use of higher quality windows (double and triple glazing) on facades with greater insulation thickness and their impact on heating energy consumption in typical residential buildings in Serbia. Heating system operated from October 15th to April 14th next year. The investigated building is located in the city of Kragujevac, Serbia. The building is simulated in software EnergyPlus, while Open Studio plug-in Google SketchUp was used for building design[3-6]. Obtained results show the real consumption of final and primary energy for heating. The paper also shows the building energy rate depending on the thermal insulation thickness, according to the Serbian standards. This very useful knowledge is also needed for identifying energy efficiency and energy conservation opportunities, as well as for dictating the right energy management strategies of a country.

2. MODEL OF ANALYZED BUILDING

The modeled residential building is shown in Figure 1. It is one-storey building and it contains from 6 conditioned zones (living room, kitchen, hall, bathroom and two bedrooms). The total floor area of the building is 81 m². The windows are double glazed. The concrete building envelope, roof, and the floor were thermally insulated by polystyrene. In this investigation, the polystyrene thickness varied (0.05 m, 0.1 m and 0.15 m).

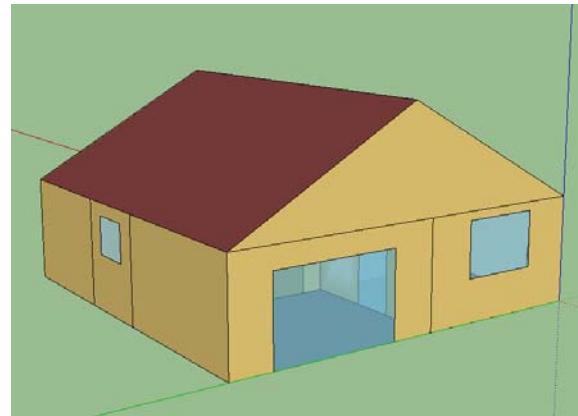


Figure 1. Modeled building in EnergyPlus - south facade

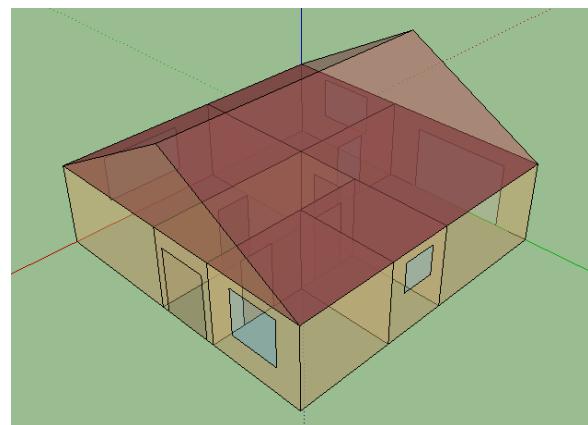


Figure 2. Modelled building in EnergyPlus - X ray view

Generally, electricity in building is consumed for lighting, domestic hot water (DHW) and appliances. It is analyzed real heating energy consumption (final and primary energy) in the residential building. First, it will be given the required heating energy for the modeled building (obtained with simulation in EnergyPlus software), for different thermal insulation thickness, then real energy consumption and building energy rate.

3. REQUIRED HEATING ENERGY

The amount of required heating energy Q_h in the analyzed residential building is obtained by simulations in software package EnergyPlus (Table 1). The heating energy is independent of the heating system. The results below show the amount of heating

energy Q_h , as well as the total final energy consumption Q_f (annually), in the case of different thermal insulation thickness: 0.05 m, 0.1 m and 0.15 m.

Table 1. Building final energy consumption for different thermal insulation thickness

Energy consumption, GJ	Case 1
Heating (Q_h)	32.73
Lighting	0.5
Electric equipment	8.91
Total energy consumption	42.14
Energy consumption, GJ	Case 2
Heating (Q_h)	23.66
Lighting	0.5
Electric equipment	8.91
Total energy consumption	33.07
Energy consumption, GJ	Case 3
Heating (Q_h)	22.29
Lighting	0.5
Electric equipment	8.91
Total energy consumption	31.7

Based on Table 1 it can be concluded that the consumption of heating energy depends on the thickness of the thermal insulation. Heating energy consumption is the lowest in case of maximum thermal insulation thickness. Figure 2 shows a comparison of the energy consumption in the building, depending on the insulation thickness.

In the further investigations, it will be discuss the case of building with 0.15 m thermal insulation thickness, because it is the most favorable case from the aspect of energy efficiency. In this case, the required heating energy has the lowest value; heating losses are the smallest, as the U value through the building envelope. By implementation of some other principles of energy efficiency, building energy consumption could be reduce even more. Also, incorporation of renewable energy sources has

a significant role in the reduction of total building energy consumption.

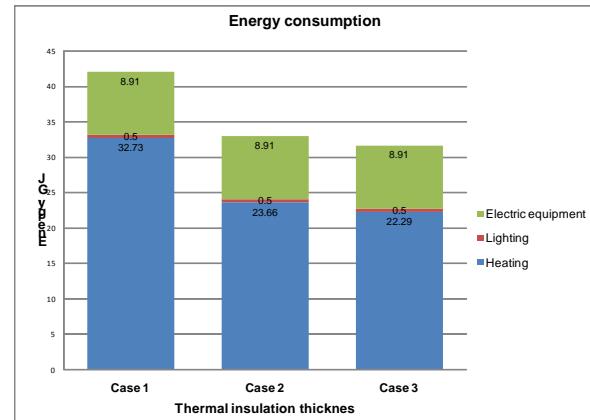


Figure 2. Structure of energy consumption in modeled building

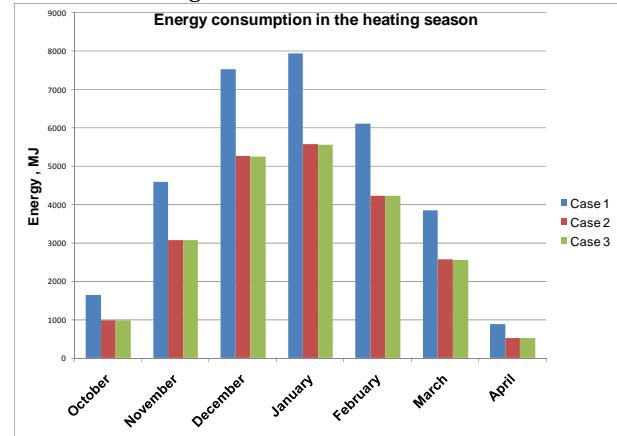


Figure 3. Energy consumption in the heating season for case 1,2,3

Table 2 shows a comparison of the U values for exterior wall, interior wall and roof in the buildings with different thermal insulation thickness. With increasing of thermal insulation thickness (which is placed at exterior walls), U values decreasing through the building envelope. By implementation of some other principles of energy efficiency, building heating energy consumption could be reduce even more.

Table 2. U values for exterior walls, interior walls and roof, in the cases of the building with different thermal insulation thickness

U [W/m ² -K]	Case 1
Exterior wall	0.429
Interior wall	0.490
Roof	1.138

U [W/m²-K]	Case 2
Exterior wall	0.250
Interior wall	0.490
Roof	1.138
U [W/m²-K]	Case 3
Exterior wall	0.177
Interior wall	0.490
Roof	1.138

4. REAL HEATING ENERGY CONSUMPTION

The amount of real heating energy consumption (Q_{fin}) depends of different values of some efficiency coefficients. These coefficients are related to base board efficiency, boiler efficiency, pump efficiency and heat exchanger efficiency. Some of these coefficients figure in terms of real energy consumption calculating, and they are different for different space heating system, like equiation for real energy consumption [7, 8].

4.1 Real final heating energy for analyzed building and electric space heating

Real energy consumption for electric space heating in building is given in equation (1):

$$Q_{fin} = \frac{Q_h}{\eta_{er}} \quad (1)$$

where η_{er} stands for efficiency of convective electric baseboard ($\eta_{er}=0.95$, [9]).

4.2 Real consumption of final and primary heating energy

According to the above coefficients and equation 1, real consumption of final heating energy consumption (Q_{fin}) for analyzed electric space heating system in modelled building can be calculated. Primary heating energy consumption (Q_{prim}) is calculated by multiplying the real final heating energy consumption with the corresponding primary conversion multiplier. For Serbia, primary conversion multiplier for for electricity is 3.04 [1].

Next table (Table 3) shows results for real consumption of final and primary heating energy, for analyzed heating system in the modelled building. It is also presented the specific heating energy consumption in analyzed buildings (real final heating energy per conditioned area).

Table 3. Building real final and primary heating energy consumption (kWh)

Insulation thickness	Case 1
Required heating energy (Q_h)	9091.65
Real final heating energy (Q_{fin})	9570.157
Heating energy/area (Q_{fin}/A)	112.25
Primary heating energy (Q_{prim})	35586.011
Insulation thickness	Case 2
Required heating energy (Q_h)	6572.222
Real final heating energy (Q_{fin})	6918.128
Heating energy/area (Q_{fin}/A)	81.14
Primary heating energy (Q_{prim})	27925
Insulation thickness	Case 3
Required heating energy (Q_h)	6191.666
Real final heating energy (Q_{fin})	6517.543
Heating energy/area (Q_{fin}/A)	76.45
Primary heating energy (Q_{prim})	26769.444

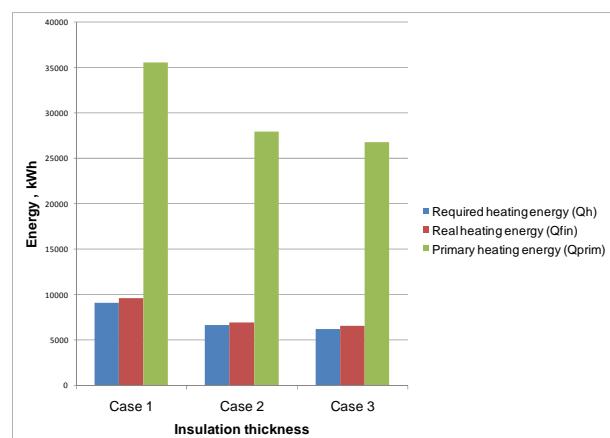


Figure 4. Required heating energy, final and primary heating energy consumption in modeled building for different thermal insulation thickness

Figure 4 shows the graphical presentation of obtained results for required, real final and primary heating energy for three different cases – thermal insulation of 0.05 m, 0.1 m and 0.15 m. It can be concluded that real annual final heating energy consumption in the building with the 0.1 m of thermal insulation is lower by 22%, compared to the building with smallest insulation of 0.05m. In the case of thermal insulation of 0.15 m - real annual final heating energy consumption is lower by 25%, compared to the building with smallest insulation of 0.05 m. The percentage of the annual primary energy saving is the same as in case of real final energy saving.

5. BUILDING ENERGY RATE

A Building Energy Rating or BER is an energy label with accompanying advisory report for buildings. The building rating is a simple A to G scale. A-rated buildings are the most energy-efficient and will tend to have the lowest energy bills. The Advisory Report identifies potential energy performance improvements that could lead to better comfort levels, reduced energy use and costs. A BER is valid for up to 10 years provided that there is no material change to the home that could affect the energy performance.

A BER in the EU is based on the calculated energy performance and associated carbon dioxide emissions for the provision of space heating, ventilation, water heating and lighting under standardised operating conditions. The characteristics of the major components of the home including dimensions, orientation, insulation, and space and hot water system efficiencies are used in the calculation. The energy performance is expressed as:

(a) Annual primary energy use per unit floor area (kWh/m²) represented on an A to G scale; and

(b) Associated annual Carbon Dioxide (CO₂) emissions in kgCO₂/m².

A BER is only an indication of the energy performance of a home, it does not include electricity used for purposes other than heating, lighting, pumps and fans. Therefore the energy used for electrical appliances such as cookers, fridges, washing machines and TVs is excluded. The standards and rules for building energy rating are different in different countries. In Serbia, building energy rate is determined only on the basis of annual building energy

consumption for heating per m² of heated space [11]. Analyzed building belongs to the group of typical Serbian buildings which are built in 1970 i 1980s. These buildings are energy-inefficient buildings, so that is the main reason for the great values of energy consumption for heating and specific heating energy consumption (per m² of heating area). This building is classified at D-rate, because in modeled cases 2 and 3, the specific energy consumption was in range of 70 -105 kWh/m² (Table 4).

Table 4. Building energy rate in Serbia

		New building	Old building
Building Energy Rate	QH,nd,rel [%]	QH,nd [kWh/(m ² a)]	QH,nd [kWh/(m ² a)]
A+	≤ 15	≤ 9	≤ 10
A	≤ 25	≤ 15	≤ 18
B	≤ 50	≤ 30	≤ 35
C	≤ 100	≤ 60	≤ 70
D	≤ 150	≤ 90	≤ 105
E	≤ 200	≤ 120	≤ 140
F	≤ 250	≤ 150	≤ 175
G	> 250	> 150	> 175

6. CONCLUSION

The paper represents an energy analysis of a single - family residential building for three cases, with a small thickness of the insulation layer and ordinary single glazed windows, with a larger thickness of the insulation layer and with the use of higher quality windows (double and triple glazing) on facades with greater insulation thickness and their impact on heating energy consumption in typical residential buildings in Serbia.

Software EnergyPlus was used for simulating of building energy behaviour, while building design was conducted in Open Studio plug-in for Google SketchUp software.

Three cases of the thermal insulation thickness at the same building, with electric space heating system are investigated – 0.05 m, 0.1 m and 0.15 m. It was calculated required heating energy consumption, real final and primary heating energy consumption and specific energy consumption.

Obtained results showed that real annual final heating energy consumption in the building with the 0.15 m of thermal insulation and with

the use of higher quality windows is lower by 25%, compared to the building with smallest insulation of 0.05 m and ordinary single glazed windows.

In accordance with Building Energy Rating in Serbia, this building is classified at D-rate, because in modeled cases 2 and 3, the specific energy consumption was in range of 70-105 kWh/m².

This fact means that the energy efficiency of the analyzed building can be significantly improved by thermal insulation on the external walls and by installing high quality windows as an integral part of the facade. By taking further measures to improve energy efficiency, financial savings can be increased at a very high level.

Acknowledgement

This paper presents results obtained within realization of two projects TR 33015 and III 42006, funded by Ministry of Education, Science and Technological Development of the Republic of Serbia. The authors would like to thank to the Ministry for their support during these investigations.

REFERENCES

- [1] Bojić M., Nikolić N., Nikolić D., Skerlić J., Miletic I., (2011). A simulation appraisal of performance of different hvac systems in an office building, Energy and Buildings, 43/6, p. p. 2407-241.
- [2] Nikolic D., Skerlic J., Radulovic J., (2017). Energy efficient buildings – legislationand design, 2nd International Conference on Quality of Life, Kragujevac,Conference Proceedings, p. 55-60.
- [3] Anonymous, (2009). ENERGYPLUS,Input Output Reference - The Encyclopedic Reference to EnergyPlus Input and Output, University of Illinois & Ernest OrlandoLawrence Berkeley National Laboratory
- [4] R.H. Henninger, M.J. Witte, D.B. Crawley,Analytical and comparative testing of EnergyPlus using IEA HVAC BESTEST E100-E200 test suite, Energy and Buildings 36 (8) (2004) 855–863.
- [5] The board of trustees of the University Of Illinois and the regents of the University Of California through the Ernest Orlando Lawrence Berkeley, National Laboratory, ENERGYPLUS, EnergyPlus Engineering Document, The Reference to EnergyPlus Calculations (incaseyouwantorneedtoknow), March 29, 2004.
- [6] Milorad Bojić, Jasmina Skerlić, Dragan Cvetković, Danijela Nikolić, Marko Miletic, Positive net buildings: simulations and optimization, Conferinta nationala de instalatii – Instalatii pentru inceput mileniului trei, Romania, Sinaia, 17-19. Oktobar 2012., Proceedings, ISBN 978-973-755-857-2, pp. 79-86.
- [7] Zrnić, S., Ćulum, Ž., (1966). Grejanje i klimatizacija sa primenom solarne energije, Naučna knjiga, Beograd
- [8] Todorović, B. (2005). Projektovanje postrojenja za centralno grejanje, Mašinski fakultet Univerziteta u Beogradu,Beograd
- [9] Pravilnik o energetskoj efikasnosti zgrada, Beograd, 2011., <https://www.mgsi.gov.rs/lat/dokumenti/pravilnik-o-energetskoj-efikasnosti-zgrada>, (accessed 10.02.2021.)

CIP - Каталогизација у публикацији
Народна и универзитетска библиотека
Републике Српске, Бања Лука

621.3(082)(0.034.2)
621(082)(0.034.2)

INTERNATIONAL Conference on Accomplishments in Mechanical and
Industrial Engineering (15 ; 2021 ; Banja Luka)

Proceedings : DEMI 2021 / [15th international conference on
accomplishments in mechanical and industrial engineering, Banja Luka,
May 2021 ; editor in chief Stevo Borojević]. - Onlajn izd. - El. zbornik. -
Banja Luka : Faculty of Mechanical Engineering, 2021. - XVIII, 472 str.

Način pristupa (URL): <https://demi.mf.unibl.org/wp-content/uploads/2021/06/ZBORNIK-RADOVA-DEMI-2021-PROCEEDINGS.pdf>. - Насл. са насл. екрана. - Опис извора дана
11.06.2021. - Библиографија уз сваки рад.

ISBN 978-99938-39-92-7

COBISS.RS-ID 132978433



ISBN 978-99938-39-92-7